

hp 219A/B/C



HEWLETT-PACKARD COMPANY / OPERATING AND SERVICE MANUAL


219A/B/C

**DIGITAL DELAY
PLUG-IN UNITS**

hp 219A/B/C

CERTIFICATION

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THAT THIS INSTRUMENT WAS THOROUGHLY
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OPERATING AND SERVICING MANUALS



MODELS 219A, 219B, 219C

Plug-In Units for

 218A Digital Delay Generator

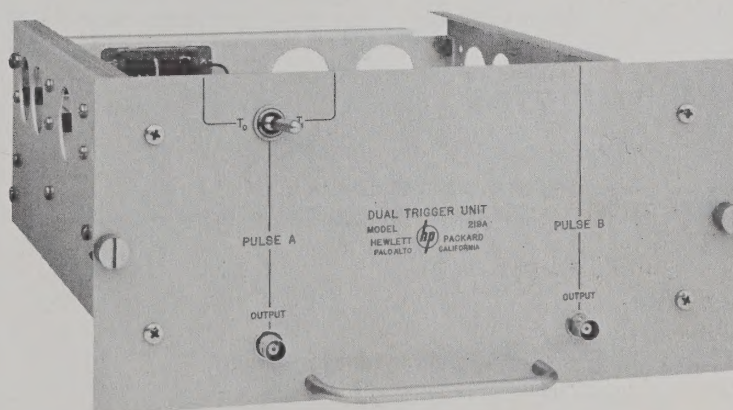
GENERAL CONTENTS

MODEL 219A	DUAL TRIGGER UNIT	
	General Information	Section I
	Operation	Section II
	Maintenance	Section III
	Replaceable Parts	Section IV
MODEL 219B	DUAL PULSE GENERATOR	
	General Information	Section I
	Operation	Section II
	Theory of Operation	Section III
	Maintenance	Section IV
	Replaceable Parts	Section V
MODEL 219C	PULSE DURATION GENERATOR	
	General Information	Section I
	Operation	Section II
	Theory of Operation	Section III
	Maintenance	Section IV
	Replaceable Parts	Section V

OPERATING AND SERVICING MANUAL



MODEL 219A DUAL TRIGGER UNIT SERIALS PREFIXED: 119-



SPECIFICATIONS (MODEL 219A)When Plugged in Model 218A

OUTPUT:	Two pulses, A and B, approximately 50 volts amplitude, 0.1 μ sec rise time from 50 ohm source.
TIMING:	Pulse A at T_0 or T_1 as selected by a switch. Pulse B at T_2 .
POLARITY:	Positive
POWER:	Supplied by ϕ Model 218A
WEIGHT:	Net approximately 4 lbs

Power Requirements for Independent Operation

INPUT:	Amplitude: 20 volts minimum, positive pulse. Rise time: 0.1 μ sec minimum.
POWER:	+180 volts, regulated, 1 ma. -200 volts, regulated, 10 ma. 6.3 volts, ac, 1.8 amperes. Connector mates with Amphenol "Blue Ribbon" connector #26-4200-16S.

CONTENTS

SECTION I	GENERAL INFORMATION	PAGE
	1 - 1 General	I - 1
	1 - 2 Connections to Model 218A	I - 1
	1 - 3 219A As Separate Trigger Pulse Generator	I - 1
SECTION II	OPERATION	
	2 - 1 General	II - 1
	2 - 2 Applications	II - 1
SECTION III	MAINTENANCE	
	3 - 1 Circuit Description	III - 1
	3 - 2 Test Equipment	III - 1
	3 - 3 Trouble Shooting	III - 1
	3 - 4 Checking Tube Pulse Characteristics	III - 1
SECTION IV	REPLACEABLE PARTS	
	4 - 1 Introduction	IV - 1
	4 - 2 Ordering Information	IV - 1

SECTION I

GENERAL INFORMATION

1-1 GENERAL

Model 219A is a plug-in accessory for the Φ Model 218A Digital Delay Generator, providing the output pulses of the 218A. The 219A plug-in delivers two output pulses A and B. Both pulses have an amplitude of approximately 50 volts, a rise time of $0.1 \mu\text{sec}$ and are driven from a 50 ohm source. The leading edge of pulse A occurs at T_0 or T_1 as selected by a switch. The leading edge of pulse B occurs at T_2 .

The Model 219A can also be operated as separate trigger pulse generator, see paragraph 1-3.

1-2 CONNECTIONS TO MODEL 218A

All connections of the Model 219A Dual Trigger Unit to the Model 218A Digital Delay Generator

are made through a plug-jack combination by inserting the 219A into the opening provided in the 218A. Operating voltages for the 219A are furnished by the 218A.

1-3 219A AS SEPARATE TRIGGER PULSE GENERATOR

The Φ 219A Dual Trigger Unit can be operated as individual high power trigger pulse generator, by supplying externally trigger pulses and the necessary supply voltages from standard laboratory power supplies. The current requirements of the various supply voltages are listed in the Specifications. Figure 1-1 shows the external connections to the 16-pin connector.

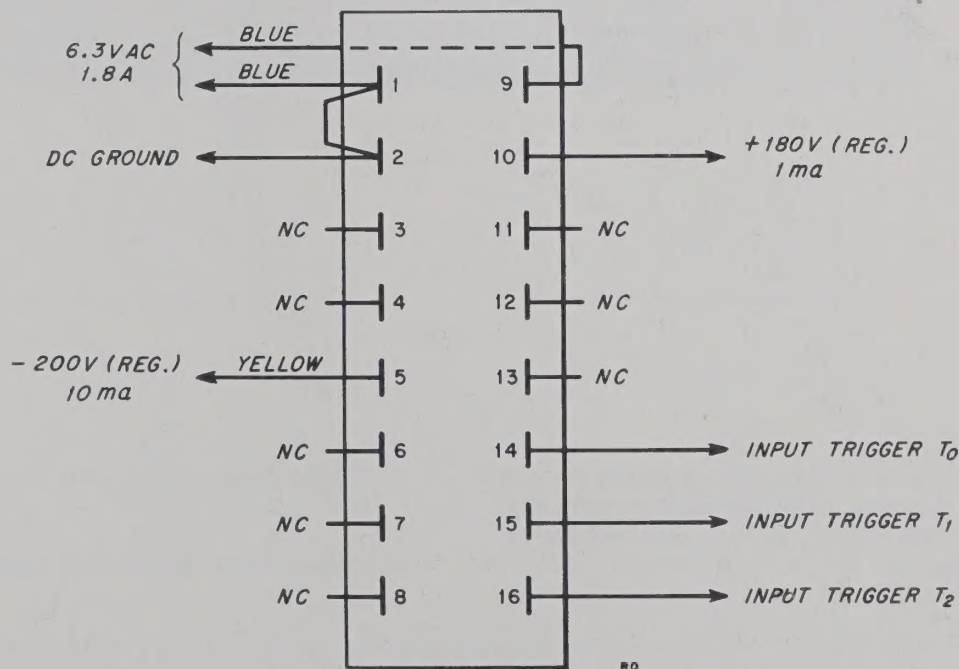
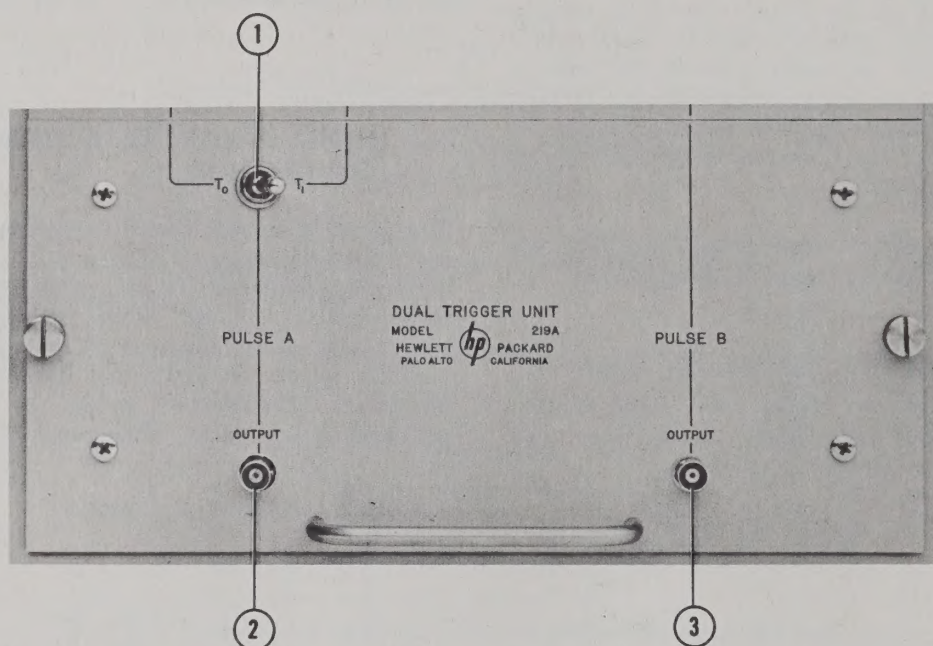


Figure 1-1. Connections to External Supply

219A OPERATING PROCEDURE

1. Select time of leading edge of Output Pulse A (when operating as independent trigger generator, this switch selects between two input triggers).

2. Output Pulse A, 50 ohm source impedance.

3. Output Pulse B, 50 ohm source impedance.

Figure 2-1.

SECTION II OPERATION

2-1 GENERAL

The 219A Dual Trigger Unit operates in conjunction with the 218A Digital Delay Generator. Refer to Figure 2-1 for operation procedure of 219A Plug-In Unit.

2-2 APPLICATIONS

Paragraph 2-6 of the Model 218A Operating and Servicing Manual lists a number of applications of the 219A plug-in unit in conjunction with the Model 218A.

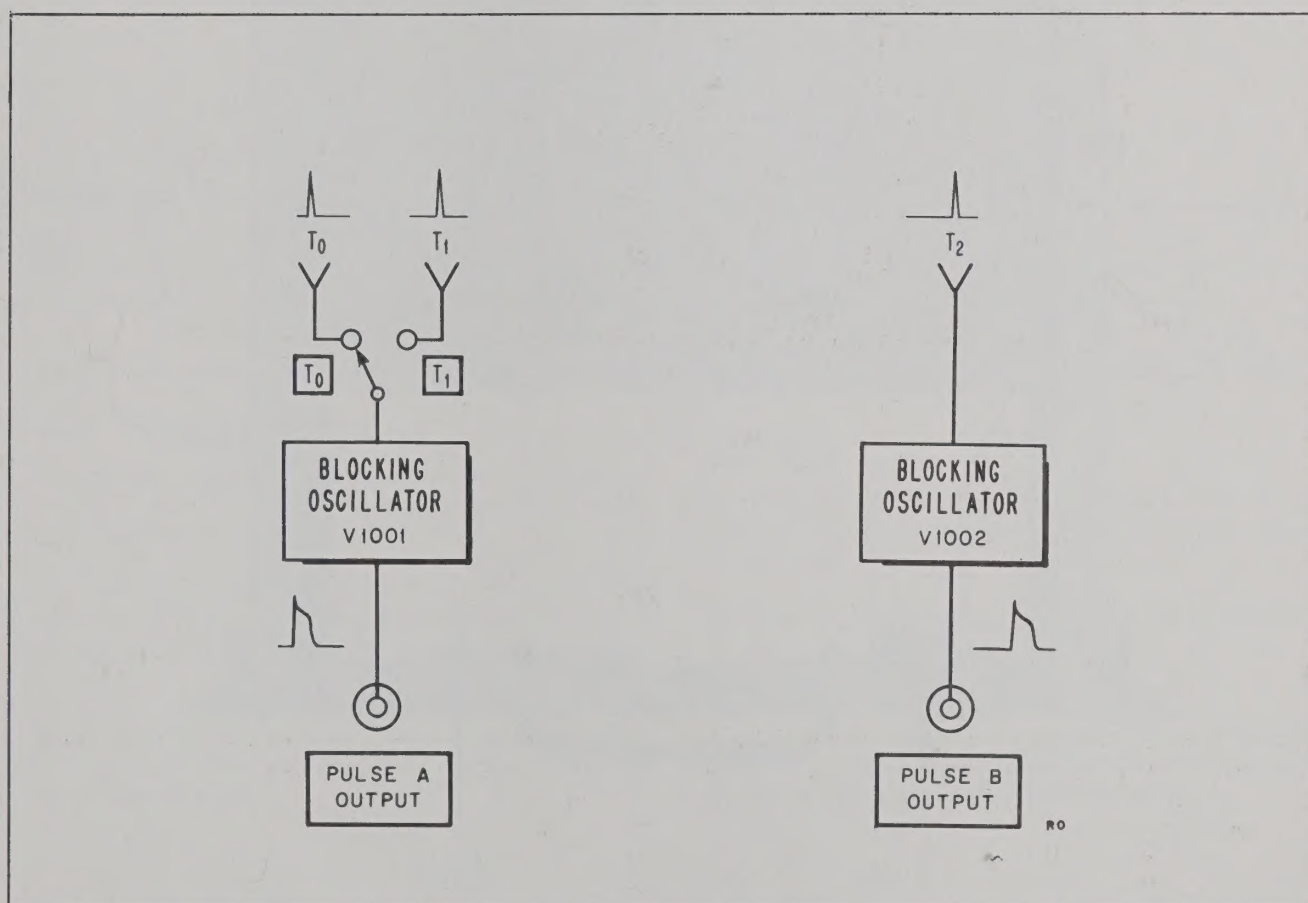


Figure 2-2. Block Diagram of Model 219A

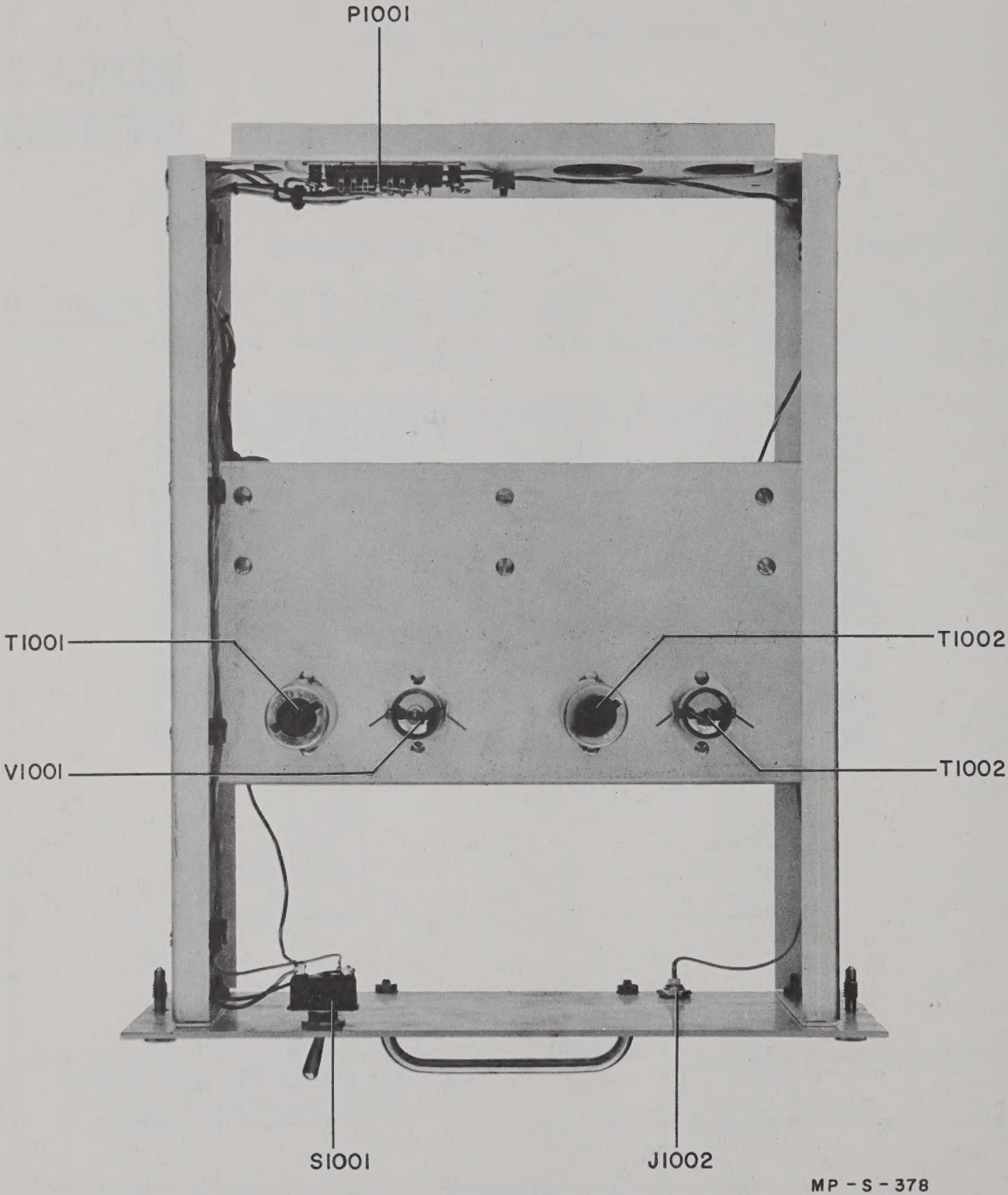


Figure 3-1. Top View of Model 219A

SECTION III MAINTENANCE

3-1 CIRCUIT DESCRIPTION

The Model 219A Dual Trigger consists of two identical blocking oscillator sections. The following description refers to the block diagram, Figure 2-2, and to circuit diagram, Figure 3-3.

Blocking oscillator V1001 generating pulse A is triggered at T₀ or T₁. The incoming trigger pulse is amplified, inverted and plate coupled to the blocking oscillator.

3-2 TEST EQUIPMENT

The following test equipment is needed to service the Model 219A:

High Frequency Oscilloscope, such as  Model 150A or equivalent, with Dual Trace plug-in unit Model 151A.

3-3 TROUBLE SHOOTING

The proper operation condition of the 219A can be checked with the oscilloscope. Possible trouble symptoms are:

1) Poor Rise Time--Weak tubes cause poor rise time and reduce amplitude of the output pulse. See paragraph 3-4 for checking pulse characteristics of tubes.

2) Backswing of Output Pulse--Defective diode CR1001 (CR1002 respectively) causes backswing of the output pulse.

Diode Replacement

Replacement of diodes is not critical. Observe polarity and correct diode type when making a replacement. The diodes are color coded and identified as shown:



3-4 CHECKING TUBE PULSE CHARACTERISTICS

The following describes a convenient method to check tube pulse characteristics under dynamic operating conditions. The test compares two output voltages measured at the output jack (front panel) of the 219A. The first reading is taken with the output open ended, the second reading with the output terminated in 50 ohms.

Procedure:

- 1) Observe output trigger pulse A with oscilloscope (use AC-21A/C Low Capacity Probe) with output open ended.
- 2) Terminate PULSE OUTPUT A with 50 ohms.
- 3) Observe output trigger pulse A.

Check: Dynamic pulse characteristic is good, if pulse amplitude of terminated output is 40% or more of pulse amplitude with output open ended.

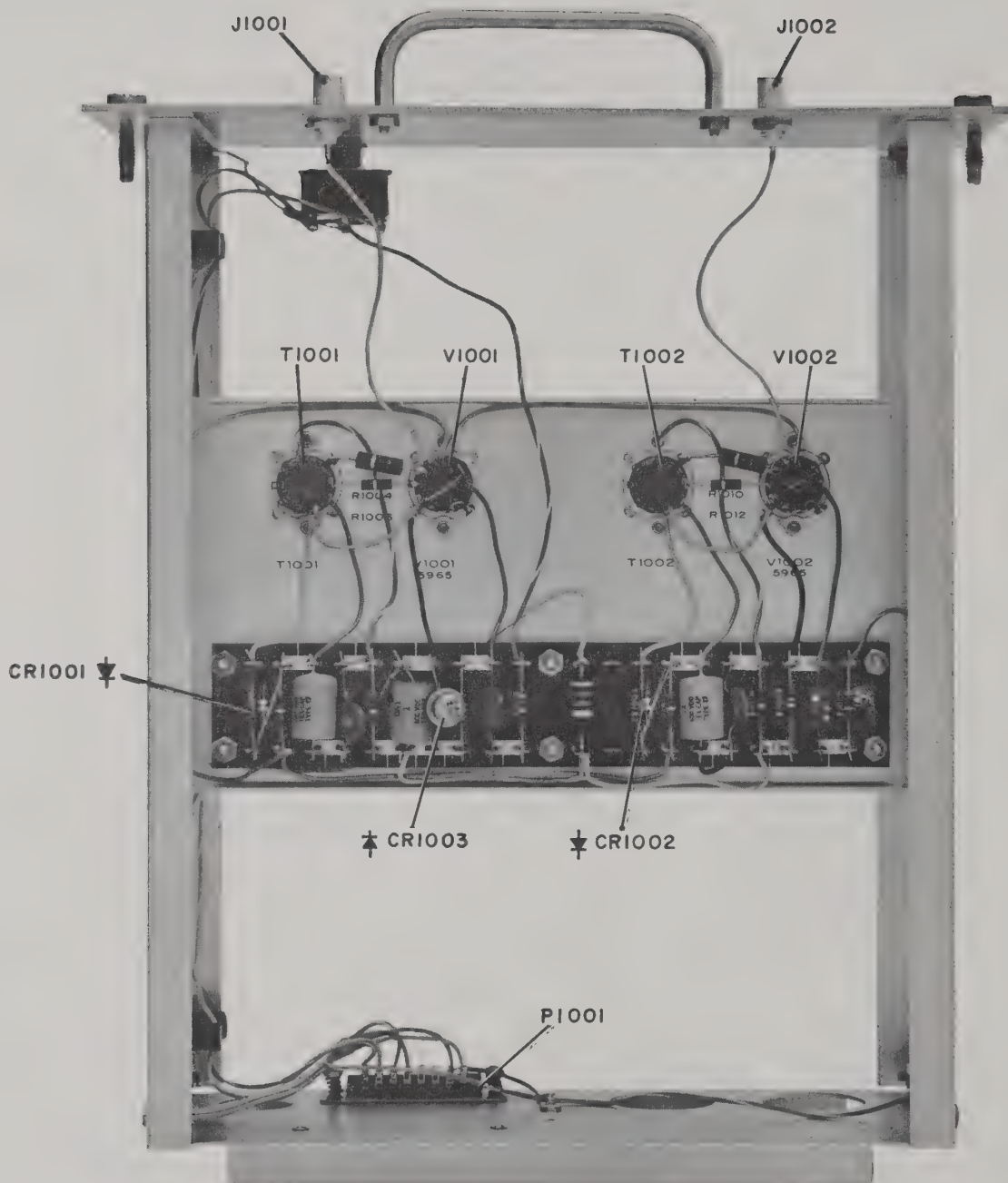


Figure 3-2. Bottom View of Model 219A

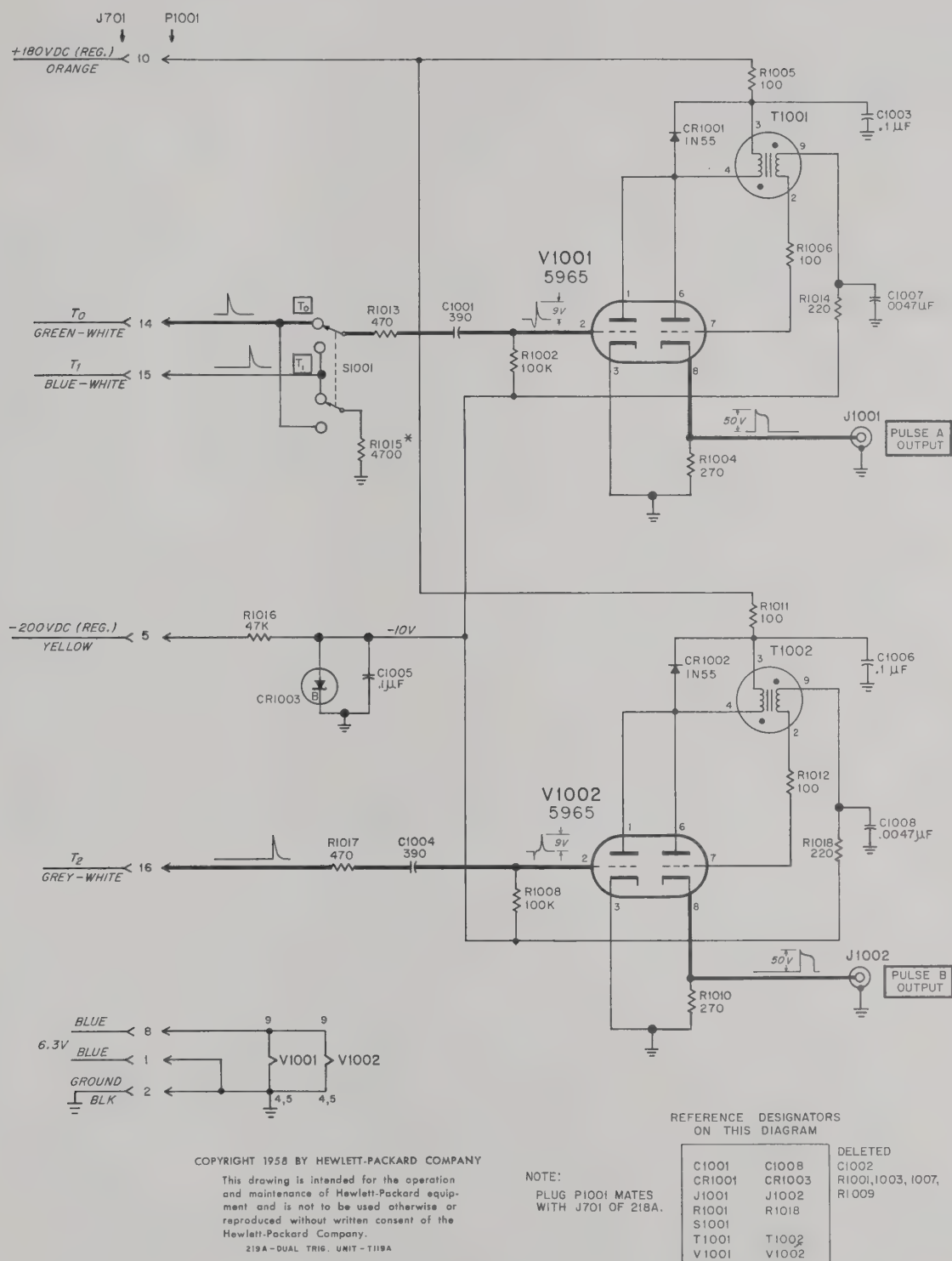


Figure 3-3. Model 219A Dual Trigger Unit

SECTION IV

REPLACEABLE PARTS

4-1 INTRODUCTION

This section contains information for ordering replacement parts for the 219A Dual Trigger Unit. Table 4-1 lists replaceable parts in alpha-numerical order of their reference designators. Detailed information on a part used more than once in the instrument is listed opposite the first reference designator applying to the part. Other reference designators applying to the same part refer to the initial designator. Miscellaneous parts are included at the end of the list. Detailed information includes the following:

- 1) Reference designator.
- 2) Full description of the part.
- 3) Manufacturer of the part in a five-digit code; see list of manufacturers in appendix.
- 4) Hewlett-Packard stock number.
- 5) Total quantity used in the instrument (TQ col).
- 6) Recommended spare quantity for complete maintenance during one year of isolated service (RS col).

4-2 ORDERING INFORMATION

To order a replacement part, address order or inquiry either to your authorized Hewlett-Packard sales representative or to

CUSTOMER SERVICE
Hewlett-Packard Company
395 Page Mill Road
Palo Alto, California

or, in Western Europe, to

Hewlett-Packard S. A.
Rue du Vieux Billard No. 1
Geneva, Switzerland

Specify the following information for each part:

- 1) Model and complete serial number of instrument.
- 2) Hewlett-Packard stock number.
- 3) Circuit reference designator.
- 4) Description.

To order a part not listed in table 4-1, give a complete description of the part and include its function and location.

Table 4-1. Replaceable Parts


Ckt Ref	Description	Mfr	Ⓜ Stock No.	TQ	RS		
C1 thru C1000	Not assigned						
C1001	Capacitor: fixed, mica 390 pf ±5%, 500 vdcw	00853	0140-0037	2	1		
C1002	Not assigned						

Table 4-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	Ⓢ Stock No.	TQ*	RS*		
C1003	Capacitor: fixed, mylar, 0.1 μ f \pm 20%, 600 vdcw	09134	0170-0022	3	1		
C1004	Same as C1001						
C1005, C1006	Same as C1003						
C1007, C1008	Capacitor: fixed, ceramic, 4700 pf \pm 20%, 500 vdcw	56289	0150-0086	2	1		
CR1 thru CR1000	Not assigned						
CR1001, CR1002	Diode, germanium: 1N55A	08792	1910-0003	2	2		
CR1003	Diode, breakdown not assigned	28480	G-31G-10A	1	1		
J1 thru J1000	Not assigned						
J1001, J1002	Connector, BNC: 52 ohms, UG/1094/U	91737	1250-0083	2	1		
P1 thru P1000	Not assigned						
P1001	Connector, male: 16 pin	02660	1251-0006	1	1		
R1 thru R1001	Not assigned						
R1002	Resistor: fixed, composition, 100,000 ohms \pm 10%, 1/2 W	01121	0687-1041	2	1		
R1003	Not assigned						
R1004	Resistor: fixed, composition, 270 ohms \pm 10%, 1 W	01121	0690-2711	2	1		
R1005, R1006	Resistor: fixed, composition, 100 ohms \pm 10%, 1/2 W	01121	0687-1011	4	1		

* See introduction to this section

Table 4-1. Replaceable Parts (Cont'd)

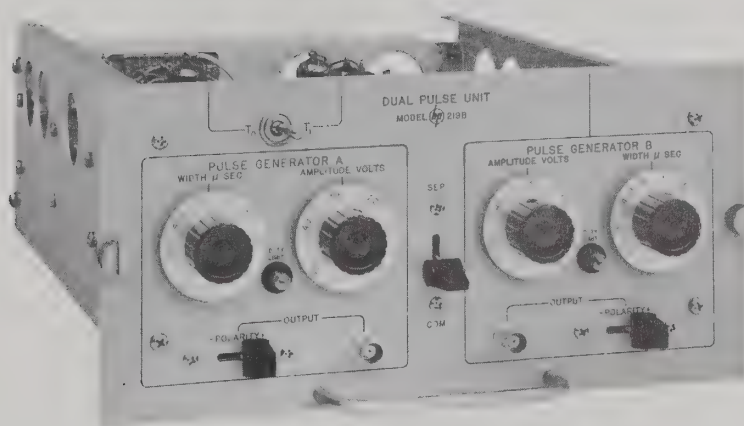
Ckt Ref	Description	Mfr *	 Stock No.	TQ*	RS*		
R1007	Not assigned						
R1008	Same as R1002						
R1009	Not assigned						
R1010	Same as R1004						
R1011, R1012	Same as R1005						
R1013	Resistor: fixed, composition, 470 ohms $\pm 10\%$, 1/2 W	01121	0687-4711	2	1		
R1014	Resistor: fixed, composition, 220 ohms $\pm 10\%$, 1/2 W	01121	0687-2211	2	1		
R1015	Resistor: fixed, composition, 4700 ohms $\pm 10\%$, 1/2 W Optimum value selected at factory; Average value shown.	01121	0687-4721	1	1		
R1016	Resistor: fixed, composition, 47,000 ohms $\pm 10\%$, 1/2 W	01121	0693-4731	1	1		
R1017	Same as R1013						
R1018	Same as R1014						
S1 thru S1000	Not assigned						
S1001	Switch, toggle: DPDT	04009	3101-0005	1	1		
T1 thru T1000	Not assigned						
T1001, T1002	Transformer, pulse	28480	9130-0008	2	1		
V1 thru V1000	Not assigned						
V1001, V1002	Tube, electron: 5965	80131	1932-0009	2	2		
	MISCELLANEOUS						
	Screw, captive	95264	0570-0032	2	0		

* See introduction to this section

OPERATING AND SERVICING MANUAL



MODEL 219B DUAL PULSE GENERATOR SERIALS PREFIXED: 120-



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SPECIFICATIONS (MODEL 219B)When Plugged in Model 218A

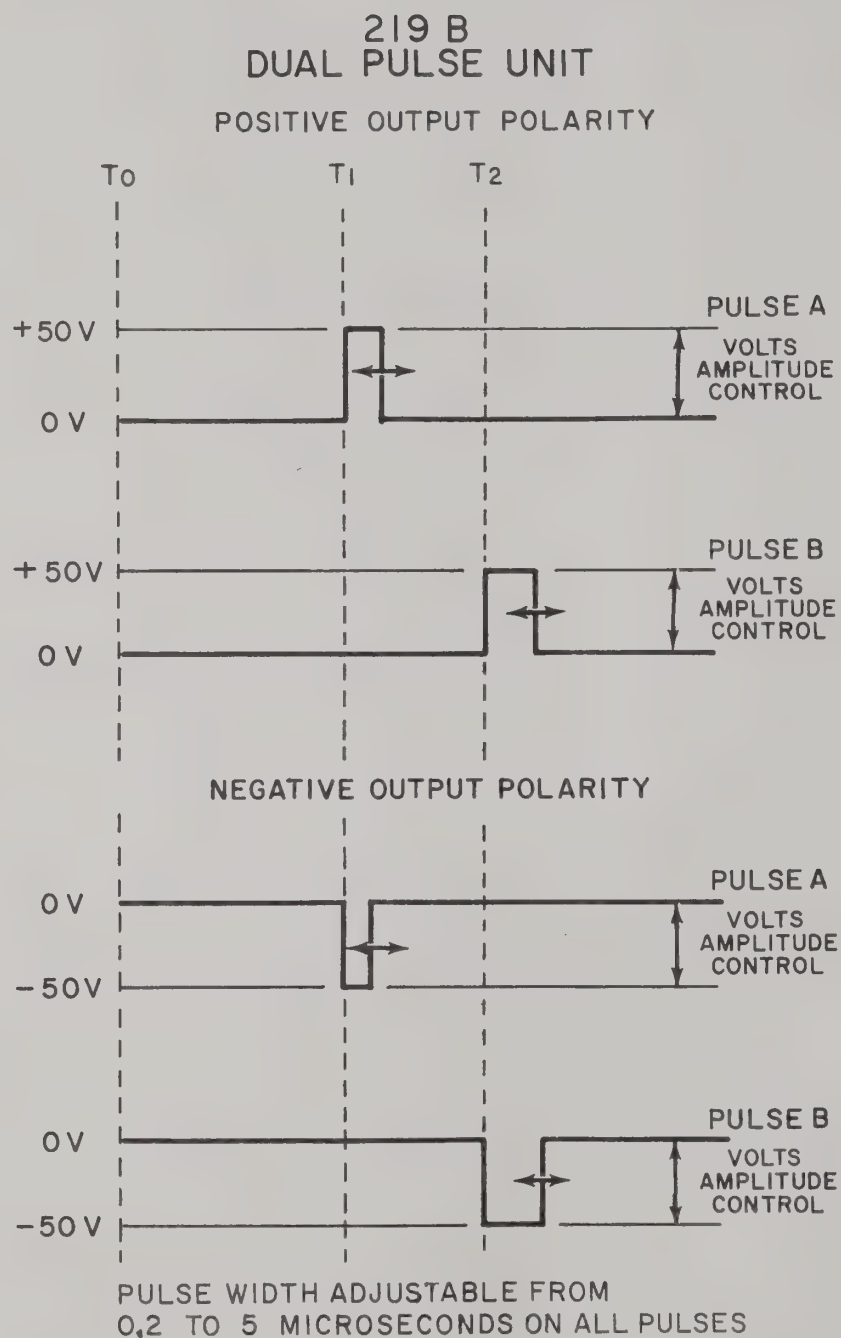
OUTPUT:	Two pulses, pulse A and pulse B
TIMING:	Pulse A, at T_0 or T_1 as selected by a switch. Pulse B, at T_2 .
AMPLITUDE:	Individually adjustable, 0 to 50 volts peak, positive or negative polarity, available separately or from common jacks.
OUTPUT IMPEDANCE:	50 ohms, for both separate or common connection.
WIDTH:	Individually adjustable 0.2 to 5 μ sec.
RISE TIME:	0.06 μ sec
POWER:	Supplied by ϕ Model 218A
WEIGHT:	Net approximately 7 lbs

Power Requirements for Independent Operation

INPUT:	Amplitude: 20 volts minimum, positive pulse. Rise time: 0.1 μ sec minimum.
POWER:	+400 volts, unregulated (or regulated), 150 ma; +180 volts, regulated, 1 ma; -200 volts, regulated, 25 ma; 6.3 volts ac, 7.0 amp one side grounded; 6.3 volts ac, 4.4 amp floating at +180 volts when operating Model 219B. Connector mates with Amphenol "Blue Ribbon" connector #26-4200-16S.

CONTENTS

SECTION I	GENERAL INFORMATION	PAGE
1 - 1	Introduction	I - 1
1 - 2	Connections to Model 218A	I - 1
1 - 3	219B As Pulse Generator	I - 1
SECTION II	OPERATION	
2 - 1	Operating Procedures	II - 1
2 - 2	Duty Limit	II - 1
2 - 3	Residual Output	II - 1
2 - 4	Applications	II - 1
SECTION III	THEORY OF OPERATION	
3 - 1	Block Diagram	III - 1
3 - 2	Circuit Description	III - 1
3 - 3	Duty Limit Circuit	III - 2
3 - 4	Power Supply Regulator	III - 2
SECTION IV	MAINTENANCE	
4 - 1	Introduction	IV - 1
4 - 2	Test Equipment	IV - 1
4 - 3	Adjustments	IV - 1
4 - 4	Trouble Shooting	IV - 1
SECTION V	REPLACEABLE PARTS	
5 - 1	Introduction	V - 1
5 - 2	Ordering Information	V - 1



G-S-53

Figure 1-1. Dual Pulse Unit Output Characteristics Model 219B

SECTION I

GENERAL INFORMATION

1-1 INTRODUCTION

The Φ Model 219B plug-in unit operates in conjunction with the Φ Model 218A Digital Delay Generator. Two output pulses A and B are generated with the amplitude variable from 0 to 50 volts peak, positive or negative. The delay time settings of the 218A (T_1 and T_2) determine the timing of the pulses. The pulse width is variable from 0.2 to 5 μ sec. Both pulses have a rise time of 0.06 μ sec.

The leading edge of pulse A occurs at time T_0 or T_1 as selected by a switch. The leading edge of pulse B occurs at T_2 . The output of the two pulse generators are available separately or from common jacks, maintaining 50 ohms source impedance in both output modes with either polarity.

1-2 CONNECTION TO MODEL 218A

All connections of the Φ Model 219B Dual Pulse Generator to the Model 218A Digital Delay Generator are made through a plug-jack combination by inserting the 219B into the opening provided in the 218A. Operating voltages for the 219B are furnished by the Model 218A.

1-3 219B AS PULSE GENERATOR

The 219B Dual Pulse Generator can be operated as individual pulse generator, by supplying externally trigger pulses and providing the necessary supply voltage from standard laboratory power supplies. The current requirements for the various supply voltages and the mating plug for the connections are listed in Section V, Table of Replaceable Parts.

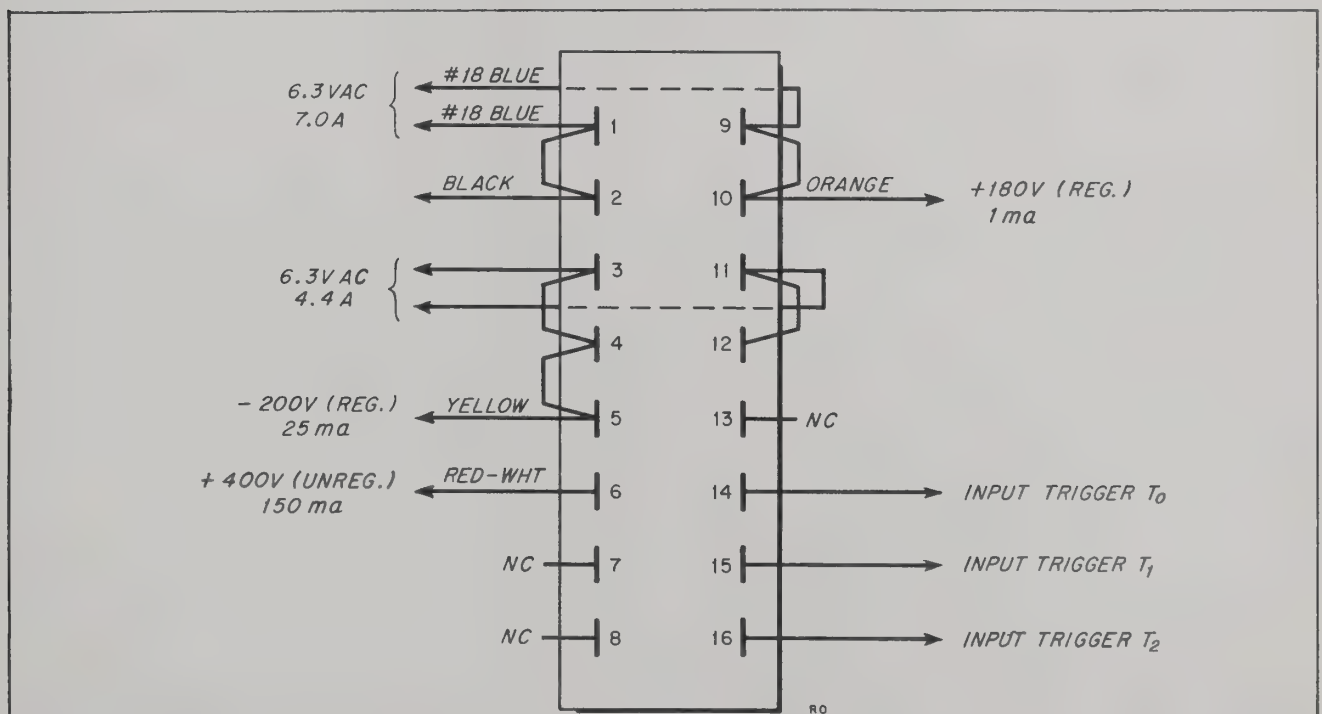
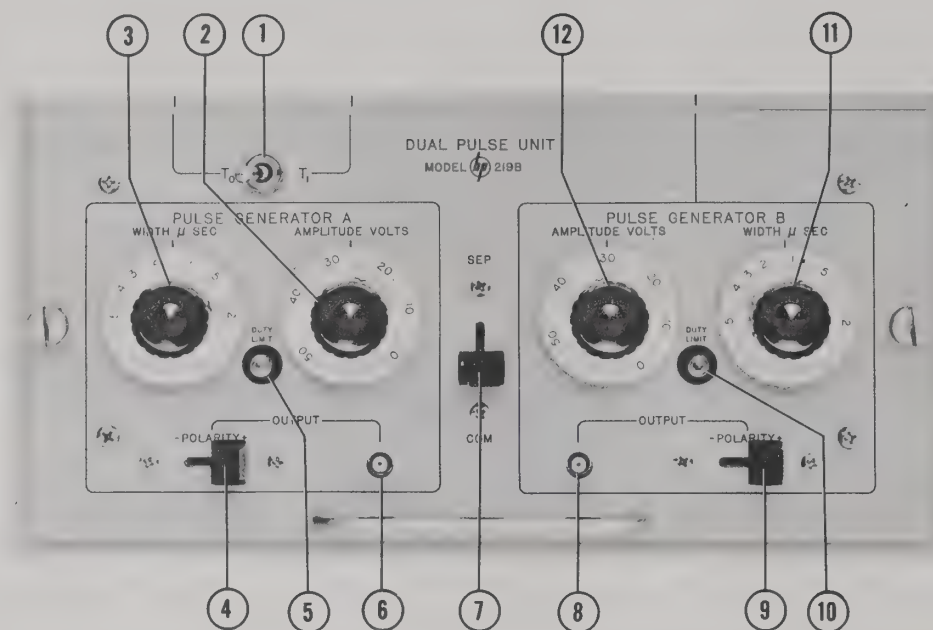


Figure 1-2. Connections to External Supply

219B OPERATING PROCEDURE



1. Select timing of leading edge of PULSE A, T_0 or T_1 (when operating as independent pulse generator, this switch selects between two input triggers).
2. Select AMPLITUDE of Output Pulse A.
3. Select WIDTH of Pulse A.
4. Select POLARITY of Pulse A.
5. DUTY LIMIT Indicator, see paragraph 2-2.
6. OUTPUT of Pulse A, 50 ohm source impedance.
7. Select Output Mode of Pulse A and Pulse B. In both output modes the output impedance remains 50 ohms. In COM. the two outputs (A and B) are directly added.
8. Output of Pulse B, 50 ohm source impedance
9. Select POLARITY of Pulse B.
10. DUTY LIMIT Indicator of Pulse B, see paragraph 2-2.
11. Select WIDTH of Pulse B.
12. Select AMPLITUDE of Pulse B.

Figure 2-1.

SECTION II OPERATION

2-1 OPERATING PROCEDURES

The operating procedures given below supplement those in the 218A manual. Refer to operation of 218A with 219B plug-in unit.

The engraving on the front panel and the dials explain the function of the various controls and switches. The MICROSECOND DELAY dial setting of the 218A determines the timing of the leading pulse edge of T_1 and T_2 with respect to T_0 .

The operation of the 219B is shown in Figure 2-1.

2-2 DUTY LIMIT

The combination of a long pulse and a high repetition frequency may cause the DUTY LIMIT relay to operate. Reducing either pulse width (219B) or pulse repetition frequency (218A internal or external), restores normal operation.

2-3 RESIDUAL OUTPUT

When the AMPLITUDE control is set to "0", a residual signal is observed at the output. This signal exists because the AMPLITUDE control follows the power amplifier. As a result the sharp transients of the pulse flanges are capacitively coupled to the output. To eliminate this effect, take a 47 ohm resistor (carbon, 1/2 watt) in series with a 2.2 ohm resistor (carbon, 1/2 watt) and connect

the combination across the output (2.2 ohm resistor to ground). The signal across the 2.2 ohm resistor, although only approximately 2 volts maximum amplitude, will be virtually free of residual voltage transients.

2-4 APPLICATIONS

A number of applications for the 218A and its companion plug-in units are discussed in the Model 218A Operating and Servicing Manual.

The 219B makes it possible to synthesize complex pulses as indicated in Figure 2-2. With the selector switch in the COM position the two output pulses are linearly added regardless of the polarity chosen.

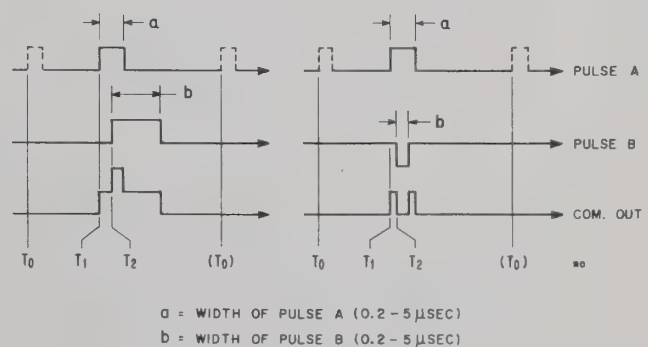


Figure 2-2. Pulse Synthesis

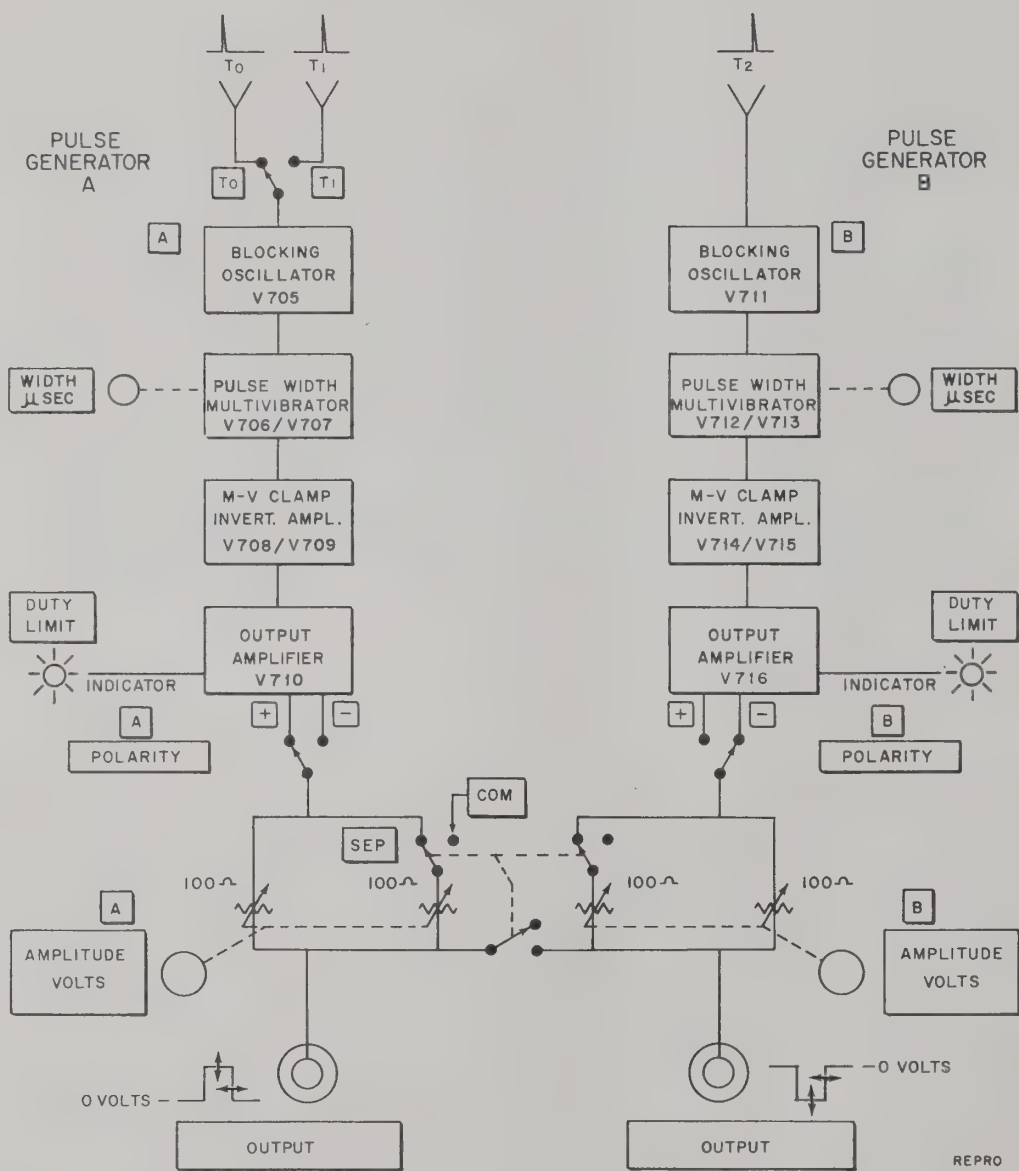


Figure 3-1. Block Diagram Model 219B

SECTION III THEORY OF OPERATION

3-1 BLOCK DIAGRAM

The Model 219B consists of two identical pulse generator sections as shown in Figure 3-1. Output pulse A occurs at T_0 or T_1 as selected by a switch operated from the front panel. Output pulse B occurs always at T_2 . The resistor network in the output contains the amplitude control, having two potentiometers operating in parallel to provide a constant output impedance for both output modes (SEP and COM).

3-2 CIRCUIT DESCRIPTION

Since there are two identical pulse section A and B, the following description will refer to the circuit of pulse generator A only. The complete circuit diagram is shown in Figure 4-6.

Depending on the position of switch S701, blocking oscillator V705 is triggered at T_0 or T_1 . The negative output trigger pulse of blocking oscillator V705, triggers a conventional, monostable multivibrator consisting of V706 and V707. The operation of the monostable multivibrator is as follows:

Before a negative trigger pulse occurs, V707 is conducting and V706 is cut off. Then at T_0 or T_1 a sharp negative trigger pulse passing through diode CR702 and capacitor C709 cuts off tube V707. The sharp voltage rise of plate 6 of V707 is coupled to control grid of V706, driving V706 into conduction. The resulting plate drop of V706, allows control grid of V707 to remain negative, since both sides of C709 drop and thus not changing the initial charge condition of C709. This state is not stable, however, as capacitors C708 and C709 start charging positively through R727 and R728. Control grid of V707 raises until V707 becomes conducting again. Multivibrator clamp V708A operates as a cathode follower, limits the voltage rise of control grid of V707 by clamping it through diode CR703 to a fixed positive dc potential.

The width of the positive pulse appearing on plate of V707 is controlled by varying the time constant of the RC circuit with R728 (operated from the front panel) and C708 (width calibration). The output pulse of the multivibrator is amplified in V709, inverted in T702 and fed to cathode follower V708B. Output amplifier V710 is driven by a positive pulse from cathode follower V708B.

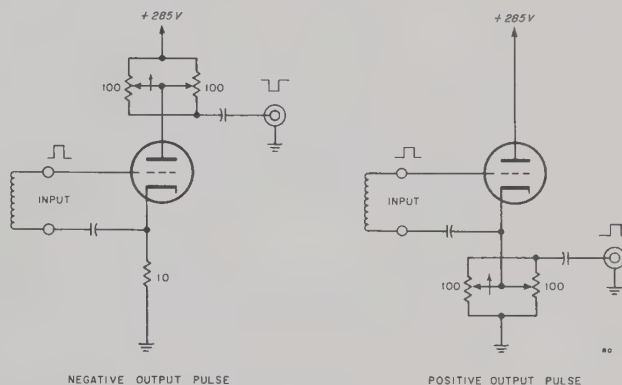


Figure 3-2. Output Pulse Polarity

Figure 3-2 illustrates the principle of operation of the output amplifier V710. For either polarity of the output pulse, the output amplifier V710 operates as a plate load amplifier, since the driving signal is applied between control grid and cathode for both output pulse polarities.

For a positive output pulse, the output load is in the cathode circuit. When a positive pulse drives the tube into conduction, the cathode potential raises, without degenerating the input signal. Thus the amplifier basically still operates as a plate loaded amplifier, delivering an output signal that is in phase with the input signal.

The network sections at the output of the two pulse generators A and B provide a constant 50 ohm source impedance for separate or common pulse output.

3-3 DUTY LIMIT CIRCUIT

Relay RL701 is activated, if output stage V710 draws excessive plate current. Contact B of RL701 disconnects the screen supply voltage of inverting amplifier V709.

The output of V709 is reduced. With the driving signal of V710 decreased, plate current of V710 drops until relay RL710 is released. The relay

starts to vibrate until the pulse width or the repetition frequency is lowered.

3-4 POWER SUPPLY REGULATOR

Three series regulator tubes and a control tube are located on the circuit board, to supply +285 volt regulated from the unregulated +400 volt supply in the 218A.

SECTION IV MAINTENANCE

4-1 INTRODUCTION

This section contains information for the servicing and adjusting of the Model 219B Dual Pulse Generator unit.

4-2 TEST EQUIPMENT

The following test equipment is needed to service the Model 219B:

- 1) High Frequency Oscilloscope, such as Φ Model 150A or equivalent, with Dual Trace plug-in unit Model 152B.
- 2) DC Vacuum Tube Voltmeter, with at least 100 megohms input impedance. Φ Model 410A/B equivalent.

4-3 ADJUSTMENTS

The Model 219B requires two adjustments; a) Adjusting Pulse Width; b) Adjusting Pulse Amplitude.

The instrument setup, necessary for the two adjustments, is shown in Figure 4-1, Calibration Pulse Width.

A. ADJUSTMENT OF PULSE WIDTH

- 1) Set PULSE WIDTH control of Pulse A to 1 μ sec.
- 2) Compare with pattern on oscilloscope, output B, and slip dial to 1 μ sec if necessary.
- 3) Set PULSE WIDTH control to 5 μ sec.
- 4) Adjust C708 for 5 μ sec \pm .2 μ sec pulse width.

5) Repeat step 1 through 4 for optimum dial tracking.

6) Repeat step 1 through 5 for output Pulse B.

B. ADJUSTMENT OF PULSE AMPLITUDE

Use setup of Figure 4-1 with the following changes:

- (5) Set AMPLITUDE of Pulse A and B to 50 volts.
- (6) Connect output of Pulse A to vertical input A of oscilloscope, dc coupled.
- (7) Connect output B to vertical input B, dc coupled.

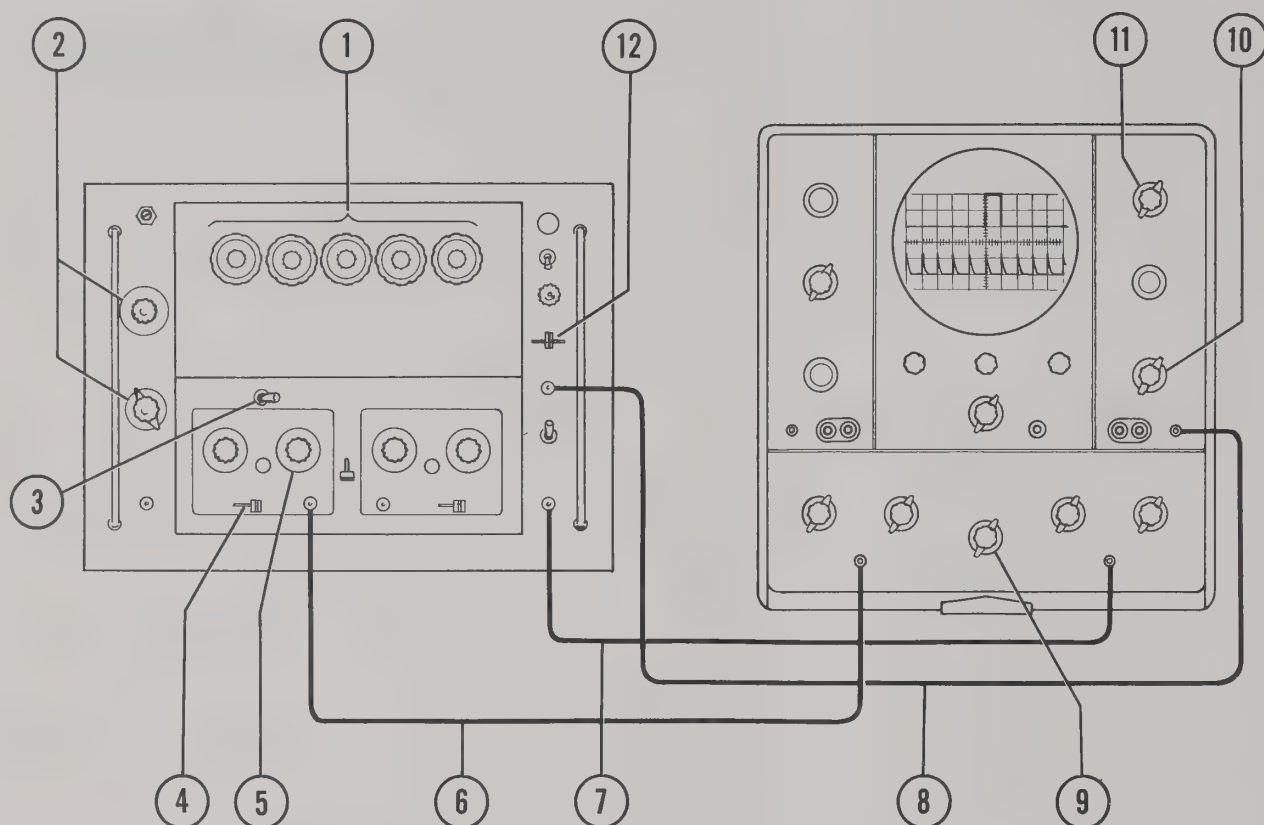
Before making the adjustment, make sure that the two vertical inputs of the oscilloscope are calibrated.

- 1) Observe Output Pulse A.
- 2) Adjust AMPLITUDE CALIBRATION control R746 for 50 volts amplitude. Using 10 volts/cm vertical sensitivity, the amplitude of the output pulse should be adjusted to 5 cm \pm 0.2 cm (\pm 4%).
- 3) Repeat step 2 for Output Pulse B, adjusting Amplitude Calibration control R790.

4-4 TROUBLE SHOOTING

Trouble shooting of the 219B unit is most conveniently done with the oscilloscope using the signal tracing method. There are two identical pulse tracing charts. The signal tracing chart (Figure 4-2) applied to pulse section A and refers to components possibly causing the trouble symptom. However, the chart applies also to pulse circuit section B, when referred to the analogous of section A.

CALIBRATION PULSE WIDTH



1. Set both MICROSECOND DELAY dials to 0005.0.
2. Set internal repetition frequency to 10 kc.
3. Set switch to T_1 .
4. Set switch to polarity (+).
5. Set AMPLITUDE to 20 volts.
6. Connect output to vertical input of channel A.
7. Connect INT 1 MC output to vertical input channel B.
8. Connect SYNC OUT to EXT. SYNC input of oscilloscope.
9. Set VERTICAL PRESENTATION to ALTERNATE.
10. SYNC oscilloscope on EXT. AC. Set TRIGGER SLOPE to (+).
11. Set sweep time to $1.0 \mu\text{sec/cm}$.
12. Set SYNC OUT selector to T_0 .

Figure 4-1

For trouble shooting use setup of Figure 4-1 with the following alterations:

- (6) Disconnect OUTPUT A of 219B from VERTICAL INPUT of oscilloscope.

Connect oscilloscope probe to VERTICAL INPUT A and check the points indicated on Figure 4-2.

- (7) Disconnect COUNT. FREQ. OUTPUT of 218A from VERTICAL INPUT B of oscilloscope.

- (9) Set VERTICAL PRESENTATION to INPUT A.

- (11) Set SWEEP TIME to 1 $\mu\text{sec/cm}$.

- (12) Set SYNC OUT selector switch to T_0 .

Diode Replacement

There are three diode types used in the instrument. Use exact replacement diode. Observe polarity when installing new diode. The color code bands mark the cathode.

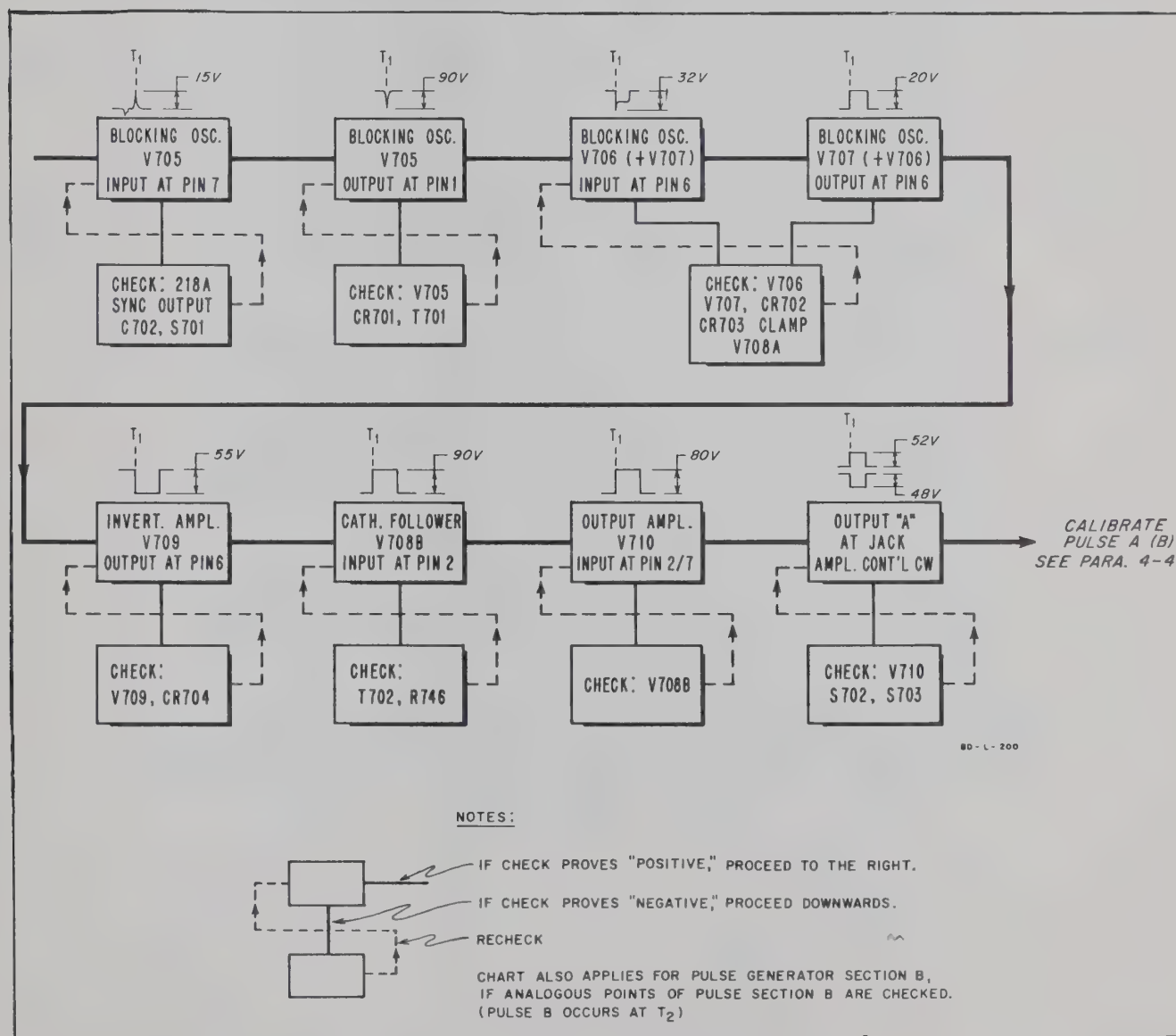
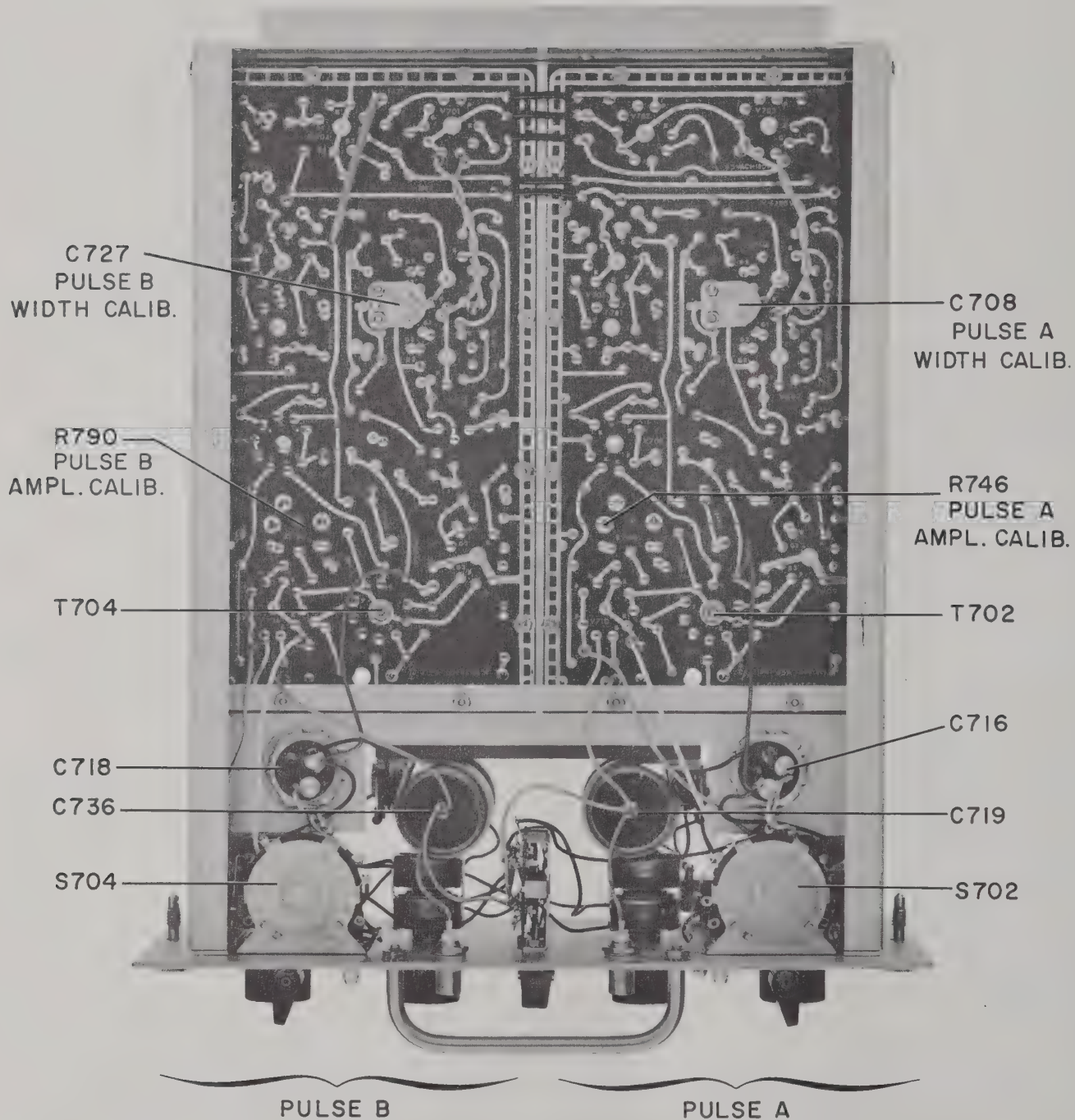


Figure 4-2. Trouble Localization



MP - S - 381

Figure 4-3. Top View of Model 219B

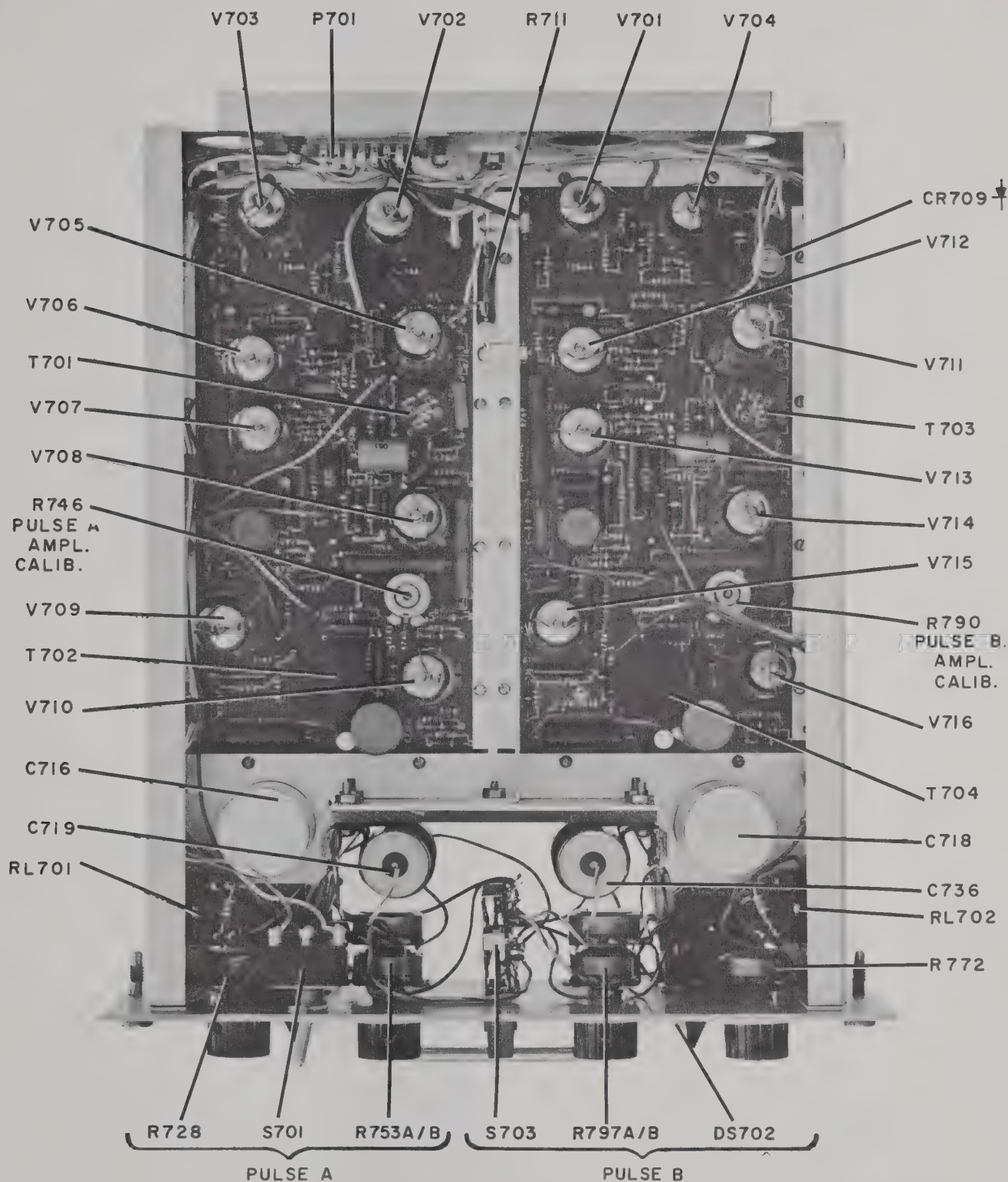


Figure 4-4. Bottom View of Model 219B

SERVICING ETCHED CIRCUIT BOARDS

Excessive heat or pressure can lift the copper strip from the board. Avoid damage by using a low power soldering iron (50 watts maximum) and following these instructions. Copper that lifts off the board should be cemented in place with a quick drying acetate base cement having good electrical insulating properties.

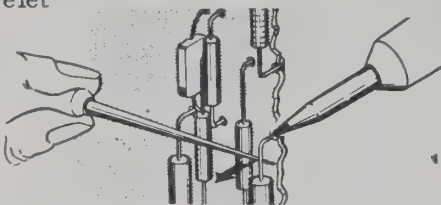
A break in the copper should be repaired by soldering a short length of tinned copper wire across the break.

Use only high quality rosin core solder when repairing etched circuit boards. NEVER USE PASTE FLUX. After soldering, clean off any excess flux and coat the repaired area with a high quality electrical varnish or lacquer.

When replacing components with multiple mounting pins such as tube sockets, electrolytic capacitors, and potentiometers, it will be necessary to lift each pin slightly, working around the components several times until it is free.

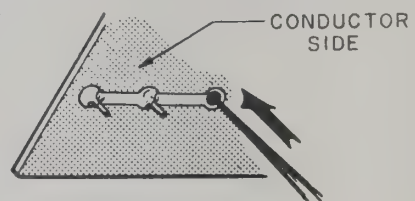
WARNING: If the specific instructions outlined in the steps below regarding etched circuit boards without eyelets are not followed, extensive damage to the etched circuit board will result.

1. Apply heat sparingly to lead of component to be replaced. If lead of component passes through an eyelet in the circuit board, apply heat on component side of board. If lead of component does not pass through an eyelet, apply heat to conductor side of board.

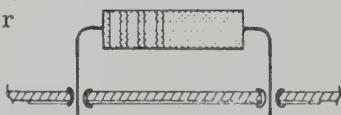


2. Reheat solder in vacant eyelet and quickly insert a small awl to clean inside of hole.

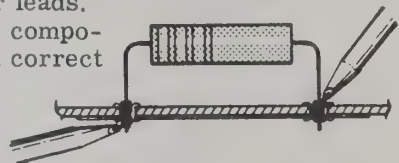
If hole does not have an eyelet, insert awl or a #57 drill from conductor side of board.



3. Bend clean tinned lead on new part and carefully insert through eyelets or holes in board.

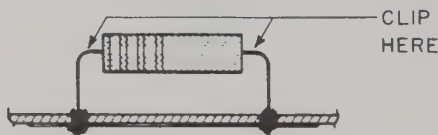


4. Hold part against board (avoid overheating) and solder leads. Apply heat to component leads on correct side of board as explained in step 1.

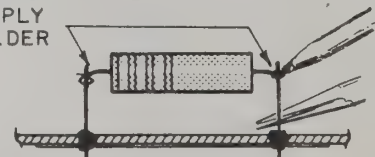


In the event that either the circuit board has been damaged or the conventional method is impractical, use method shown below. This is especially applicable for circuit boards without eyelets.

1. Clip lead as shown below.



2. Bend protruding leads upward. Bend lead of new component around protruding lead. Apply solder using a pair of long nose pliers as a heat sink.



This procedure is used in the field only as an alternate means of repair. It is not used within the factory.

MANUAL CHANGES

MODEL 219A

DUAL TRIGGER UNIT

Manual Serial Prefixed: 119-
Manual Printed: 7/61

To adapt this manual to instruments with other serial prefixes check for errata below, and make changes shown in tables.

Instrument Serial Prefix	Make Manual Changes	Instrument Serial Prefix	Make Manual Changes

ERRATA: R1016: Change description to read: resistor, fixed, composition,
47,000 ohms \pm 10%, 2W.

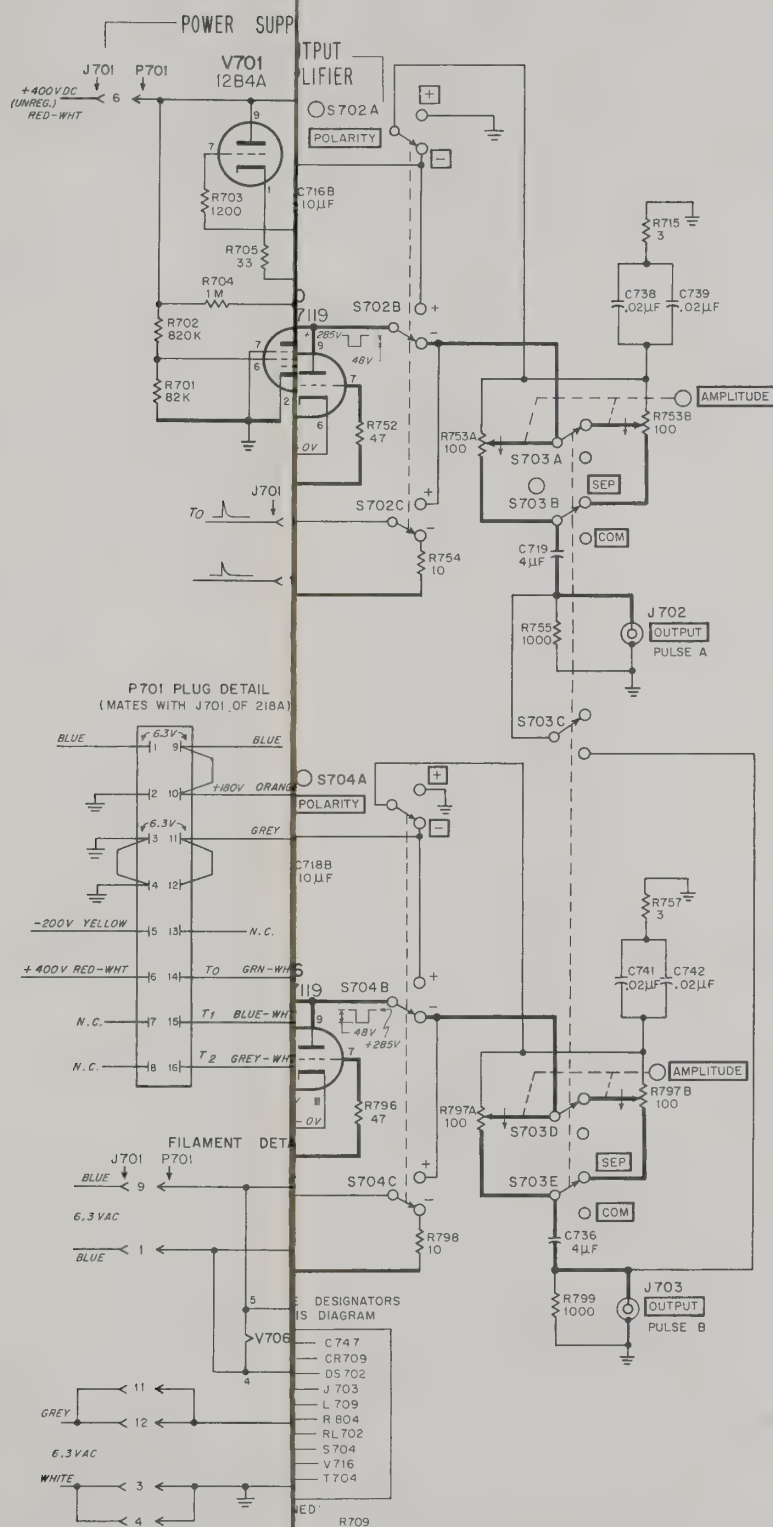


Figure 4-5. Model 219B Dual Pulse Unit

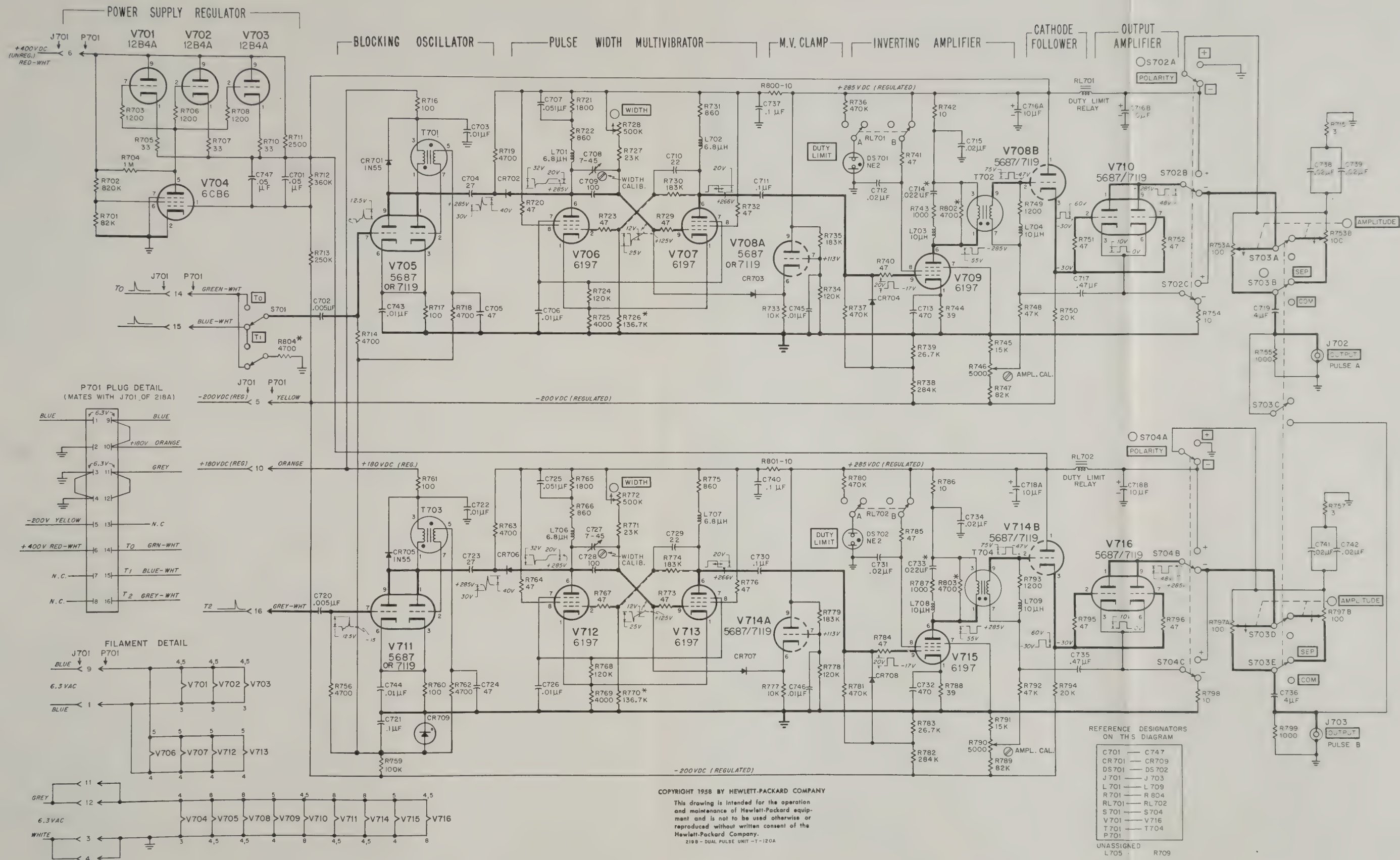


Figure 4-5. Model 219B Dual Pulse Unit

SECTION V

REPLACEABLE PARTS

5-1 INTRODUCTION

This section contains information for ordering replacement parts for the 219B Dual Pulse Generator.

Table 5-1 lists replaceable parts in alpha-numerical order of their reference designators. Detailed information on a part used more than once in the instrument is listed opposite the first reference designator applying to the part. Other reference designators applying to the same part refer to the initial designator. Miscellaneous parts are included at the end of the list. Detailed information includes the following:

- 1) Reference designator.
- 2) Full description of the part.
- 3) Manufacturer of the part in a five-digit code; see list of manufacturers in appendix.
- 4) Hewlett-Packard stock number.
- 5) Total quantity used in the instrument (TQ col).
- 6) Recommended spare quantity for complete maintenance during one year of isolated service (RS col).

5-2 ORDERING INFORMATION

To order a replacement part, address order or inquiry either to your authorized Hewlett-Packard sales representative or to

CUSTOMER SERVICE
Hewlett-Packard Company
395 Page Mill Road
Palo Alto, California

or, in Western Europe, to

Hewlett-Packard S. A.
Rue du Vieux Billard No. 1
Geneva, Switzerland

Specify the following information for each part:

- 1) Model and complete serial number of instrument.
- 2) Hewlett-Packard stock number.
- 3) Circuit reference designator.
- 4) Description.

To order a part not listed in table 5-1, give a complete description of the part and include its function and location.

Table 5-1. Replaceable Parts

Ckt Ref	Description	Mfr	hp Stock No.	TQ	RS		
C1 thru C700	Not assigned						
C701	Capacitor: fixed, ceramic, 0.05 μ f \pm 20%, 400 vdcw	0000R	0150-0052	2	1		
C702	Capacitor: fixed, ceramic, 0 0.005 μ f, 500 vdcw	96095	0150-0014	2	1		
C703	Capacitor: fixed ceramic, 0.1 μ f \pm 20%, 1000 vdcw	56289	0150-0012	8	2		
C704	Capacitor: fixed, mica, 27 pf \pm 10%, 500 vdcw	00853	0140-0005	2	1		

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	hp Stock No.	TQ*	RS*		
C705	Capacitor: fixed, mica, 47 pf $\pm 10\%$, 500 vdcw	76433	0140-0032	2	1		
C706	Same as C703						
C707	Capacitor: fixed, paper, 0.051 μ f $\pm 10\%$, 400 vdcw	14655	0160-0043	2	1		
C708	Capacitor: variable, ceramic, 7-45 pf, 500 vdcw	72982	0130-0001	2	1		
C709	Capacitor: fixed, mica, 100 pf $\pm 5\%$, 500 vdcw	76433	0140-0041	2	1		
C710	Capacitor: fixed, mica, 22 pf $\pm 5\%$, 500 vdcw	00853	0140-0034	2	1		
C711	Capacitor: fixed, paper, 0.1 μ f $\pm 10\%$, 400 vdcw	00656	0160-0050	2	1		
C712	Capacitor: fixed, ceramic, 0.02 μ f, -0% to 100% , 600 vdcw	91418	0150-0024	8	2		
C713	Capacitor: fixed, mica, 470 pf $\pm 10\%$, 500 vdcw	00853	0140-0027	2	1		
C714	Capacitor: fixed, paper, 0.022 μ f, $\pm 10\%$, 600 vdcw Optimum value selected at factory. Average value shown.	56289	0160-0003	2	1		
C715	Same as C712						
C716A, 716B	Capacitor: fixed, electrolytic, 10 x 10 μ f, 450 vdcw	56289	0180-0052	2	1		
C717	Capacitor: fixed, paper, 0.47 μ f $\pm 10\%$, 400 vdcw	00656	0160-0051	2	1		
C718A, B	Same as C716						
C719	Capacitor: fixed, mylar, 4 μ f $\pm 10\%$, 400 vdcw	56289	0170-0036	2	1		
C720	Same as C702						
C721	Capacitor: fixed, ceramic, 0.1 μ f $\pm 80\%$ - 20% , 50 vdcw	56289	0150-0121	1	1		
C722	Same as C703						
C723	Same as C704						


* See introduction to this section

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	Ⓢ Stock No.	TQ*	RS*		
C724	Same as C705						
C725	Same as C707						
C726	Same as C703						
C727	Same as C708						
C728	Same as C709						
C729	Same as C710						
C730	Same as C711						
C731	Same as C712						
C732	Same as C713						
C733	Same as C714						
C734	Same as C712						
C735	Same as C717						
C736	Same as C719						
C737	Capacitor: fixed, mylar, 0.1 μ f \pm 20%, 600 vdcw	09134	0170-0022	2	1		
C738, 739	Same as C712						
C740	Same as C737						
C741, 742	Same as C712						
C743 thru C746	Same as C703						
C747	Same as C701						
CR1 thru CR700	Not assigned						
CR701	Diode, germanium: 1N55	08792	1910-0003	2	2		
CR702	Diode, germanium: 5 ma, 75 PIV #HD2135	73293	1910-0011	4	4		
CR703	Diode, germanium: #S142G	03877	1910-0001	2	2		
CR704	Same as CR702						
CR705	Same as CR701						

* See introduction to this section

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	 Stock No.	TQ*	RS*		
CR706	Same as CR702						
CR707	Same as CR703						
CR708	Same as CR702						
CR709	Diode, breakdown	28480	G-31G-15L	1	1		
DS1 thru DS700	Not assigned						
DS701, 702	Lampholder Assembly: neon type 1369	03797	1450-0025	2	2		
J1 thru J701	Not assigned						
J702, 703	Connector, female: BNC, UG/1094/U	91737	1250-0083	2	1		
L1 thru L703	Not assigned						
L701, 702	Inductor: 6.8 μ f, $\pm 10\%$, 0.7 ohms	99848	9140-0026	4	1		
L703, 704	Inductor: 10 μ h, $\pm 10\%$	99848	9140-0032	4	1		
L705	Not assigned						
L703, 707	Same as L701						
L708, 709	Same as L703						
P1 thru P700	Not assigned						
P701	Connector, male: 16 pin	02660	1251-0006	1	1		
R1 thru R700	Not assigned						
R701	Resistor: fixed, composition, 82,000 ohms $\pm 10\%$, 1/2 W	01121	0687-8231	1	1		
R702	Resistor: fixed, composition, 820,000 ohms $\pm 10\%$, 1/2 W	01121	0687-8241	1	1		
R703	Resistor: fixed, composition, 1200 ohms $\pm 10\%$, 1/2 W	01121	0687-1221	3	1		
R704	Resistor: fixed, composition, 1 megohm $\pm 10\%$, 1/2 W	01121	0687-1051	1	1		

* See introduction to this section

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	Ⓢ Stock No.	TQ*	RS*		
R705	Resistor: fixed, composition, 33 ohms $\pm 10\%$, 1/2 W	01121	0687-3301	3	1		
R706	Same as R703						
R707	Same as R705						
R708	Same as R703						
R709	Not assigned						
R710	Same as R705						
R711	Resistor: fixed, wirewound 2500 ohms $\pm 5\%$, 20 W	94310	0818-0019	1	1		
R712	Resistor: fixed, deposited carbon, 360,000 ohms, $\pm 1\%$, 1/2 W	19701	0727-0235	1	1		
R713	Resistor: fixed, deposited carbon, 250,000 ohms $\pm 1\%$, 1/2 W	19701	0727-0226	1	1		
R714	Resistor: fixed, composition, 4700 ohms $\pm 10\%$, 1/2 W	01121	0687-4721	9	2		
R715	Resistor: fixed, deposited carbon, 3 ohms $\pm 1\%$, 1/2 W	19701	0727-0002	2	1		
R716, R717	Resistor: fixed, composition, 100 ohms $\pm 10\%$, 1/2 W	01121	0687-1011	4	1		
R718,719	Same as R714						
R720	Resistor: fixed, composition, 47 ohms $\pm 10\%$, 1/2 W	01121	0687-4701	16	4		
R721	Resistor: fixed, composition, 1800 ohms $\pm 10\%$, 1/2 W	01121	0687-1821	2	1		
R722	Resistor: fixed, deposited carbon, 860 ohms $\pm 1\%$, 1/2 W	19701	0727-0092	4	1		
R723	Same as R720						
R724	Resistor: fixed, composition, 120,000 ohms, $\pm 10\%$, 1/2 W	01121	0687-1241	2	1		
R725	Resistor: fixed, metal film, 4000 ohms $\pm 10\%$, 5 W	07115	0774-0001	2	1		


* See introduction to this section

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	Ⓢ Stock No.	TQ*	RS*		
R726	Resistor: fixed, deposited carbon, 136,700 ohms $\pm 1\%$, 1/2 W Optimum value selected at factory; Average value shown.	19701	0727-0216	2	1		
R727	Resistor: fixed, metal film, 23,000 ohms $\pm 2\%$, 2 W	07115	0763-0004	2	1		
R728	Resistor: variable, composition, 500,000 ohms $\pm 10\%$, 2 W	01121	2100-0178	2	1		
R729	Same as R720						
R730	Resistor: fixed, deposited carbon, 183,000 ohms, $\pm 1\%$, 1/2 W	19701	0727-0220	4	1		
R731	Same as R722						
R732	Same as R720						
R733	Resistor: fixed, metal film, 10,000 ohms $\pm 5\%$, 4 W	07115	0770-0004	2	1		
R734	Resistor: fixed, deposited carbon, 120,000 ohms $\pm 1\%$, 1/2 W	19701	0727-0214	2	1		
R735	Same as R730						
R736, R737	Resistor: fixed, composition, 470,000 ohms $\pm 10\%$, 1/2 W	01121	0687-4741	4	1		
R738	Resistor: fixed, deposited carbon, 284,000 ohms $\pm 1\%$, 1/2 W	19701	0727-0230	2	1		
R739	Resistor: fixed, deposited carbon, 26,700 ohms $\pm 1\%$, 1/2 W	19701	0727-0183	2	1		
R740, 741	Same as R720						
R742	Resistor: fixed, composition, 10 ohms $\pm 10\%$, 1/2 W	01121	0687-1001	4	1		
R743	Resistor: fixed, composition, 1000 ohms $\pm 10\%$, 1/2 W	01121	0687-1021	4	1		
R744	Resistor: fixed, composition, 39 ohms $\pm 10\%$, 1/2 W	01121	0687-3901	2	1		
R745	Resistor: fixed, composition, 15,000 ohms $\pm 10\%$, 1/2 W	01121	0687-1531	2	1		


* See introduction to this section

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	 Stock No.	TQ*	RS*		
R746	Resistor: variable, composition, 5000 ohms $\pm 30\%$, 1/3 W	11237	2100-0091	2	1		
R747	Resistor: fixed, composition, 82,000 ohms $\pm 10\%$, 1 W	01121	0690-8231	2	1		
R748	Resistor: fixed, composition, 47,000 ohms $\pm 10\%$, 1/2 W	01121	0687-4731	2	1		
R749	Resistor: fixed, deposited carbon, 1200 ohms $\pm 1\%$, 1/2 W	19701	0727-0105	2	1		
R750	Resistor: fixed, metal film, 20,000 ohms $\pm 10\%$, 4 W	07115	0771-0004	2	1		
R751, 752	Same as R720						
R753A, R753B	Resistor: variable composition, two sect. 100 ohms $\pm 10\%$, per sect. 2 W	01121	2100-0179	2	1		
R754	Same as R742						
R755	Same as R743						
R756	Same as R714						
R757	Same as R715						
R758	Not assigned						
R759	Resistor: fixed, composition, 100,000 ohms $\pm 10\%$, 1 W	01121	0390-1041	1	1		
R760, 761	Same as R716						
R762, 763	Same as R714						
R764	Same as R720						
R765	Same as R721						
R766	Same as R722						
R767	Same as R720						
R768	Same as R724						
R769	Same as R725						
R770	Same as R726						

* See introduction to this section

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	 Stock No.	TQ*	RS*		
R771	Same as R727						
R772	Same as R728						
R773	Same as R720						
R774	Same as R730						
R775	Same as R722						
R776	Same as R720						
R777	Same as R733						
R778	Same as R734						
R779	Same as R730						
R780, 781	Same as R736						
R782	Same as R738						
R783	Same as R739						
R784, 785	Same as R720						
R786	Same as R742						
R787	Same as R743						
R788	Same as R744						
R789	Same as R747						
R790	Same as R746						
R791	Same as R745						
R792	Same as R748						
R793	Same as R749						
R794	Same as R750						
R795, 796	Same as R720						
R797A, B	Same as R753						
R798	Same as R742						
R799	Same as R743						

* See introduction to this section

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	Stock No.	TQ*	RS*		
R800, 801	Resistor: fixed, composition, 10 ohms $\pm 10\%$, 2 W	01121	0690-1001	2	1		
R802 thru R804	Same as R714 Optimum value selected at factory; Average value shown.						
RL 1 thru RL700	Not assigned						
RL701, RL702	Relay, DPDT: 30 ma $\pm 10\%$	77342	0490-0021	2	1		
S1 thru S700	Not assigned						
S701	Switch, toggle: DPDT	04009	3101-0005	1	1		
S702 thru S704	Switch, lever: 5 pole, 2 pos.	37942	3100-0176	3	1		
T1 thru T700	Not assigned						
T701	Transformer, pulse	28480	219B-60B	2	1		
T702	Transformer, pulse	28480	219B-60A	2	1		
T703	Same as T701						
T704	Same as T702						
V1 thru V700	Not assigned						
V701 thru V703	Tube, electron: 12B4A	80131	1921-0010	3	3		
V704	Tube, electron: 6CB6	80131	1923-0028	1	1		
V705	Tube, electron: 7119	80131	1932-0016	6	6		
V706, 707	Tube, electron: 6197	80131	1923-0005	6	6		
V708	Same as V705						
V709	Same as V706						

* See introduction to this section

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	Ⓟ Stock No.	TQ*	RS*		
V710, V711	Same as V705						
V712, V713	Same as V706						
V714	Same as V705						
V715	Same as V706						
V716	Same as V705						
	<u>MISCELLANEOUS</u>						
	Knob: lever switch POLARITY SEP. - COM.	28480	G-74AA	3	0		
	Knob: AMPLITUDE WIDTH	28480	G-74H	4	0		
	Screw, captive	95264	0570-0032	2	0		

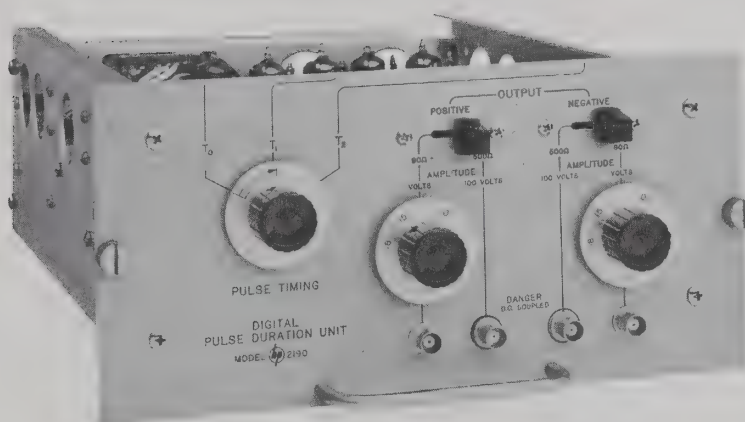
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OPERATING AND SERVICING MANUAL



MODEL 219C PULSE DURATION GENERATOR

SERIALS PREFIXED: 123-



219C

SPECIFICATIONS (MODEL 219C)When Plugged in Model 218A

OUTPUT:	Starts at T_0 , ends at T_1 , or digitally delayed from T_0 to T_1 with start at T_1 , end at T_2 as selected by a switch.
POLARITY:	Positive and negative pulses available simultaneously.
AMPLITUDE:	Adjustable, 0 to at least 15 volts peak into an open circuit from 90 ohms source impedance or at least 90 volts peak into an open circuit from 500 ohm source impedance.
RISE AND DECAY TIME:	0.03 μ sec for 90 ohm output
POWER:	Supplied by 218A
WEIGHT:	Net 5 lbs

Power Requirements for Independent Operation

INPUT:	Amplitude: 20 volts minimum, positive pulse. Rise time: 0.1 μ sec minimum.
POWER:	+180 volts, regulated, 2.5 ma. -200 volts, regulated, 350 ma. 6.3 volts, ac, 7.8 amperes, one side grounded. 6.3 volts ac, 4.8 amperes floating at -200 volts, when operating 219C. Connector mates with AMPHENOL "Blue Ribbon" connector, #26-4200-16S.

CONTENTS

SECTION I	GENERAL INFORMATION	PAGE
1 - 1	Introduction	I - 1
1 - 2	Connection to Model 218A	I - 1
1 - 3	219C As Separate Pulse Generator	I - 1
SECTION II	OPERATION	
2 - 1	Operating Procedures	II - 1
2 - 2	DC-Coupled Output	II - 1
2 - 3	Application	II - 1
SECTION III	THEORY OF OPERATION	
3 - 1	Block Diagram	III - 1
3 - 2	Circuit Description	III - 1
3 - 3	Power Supply Regulator	III - 2
SECTION IV	MAINTENANCE	
4 - 1	Introduction	IV - 1
4 - 2	Test Equipment	IV - 1
4 - 3	Adjustments	IV - 1
4 - 4	Trouble Shooting	IV - 1
SECTION V	REPLACEABLE PARTS	
5 - 1	Introduction	V - 1
5 - 2	Ordering Information	V - 1

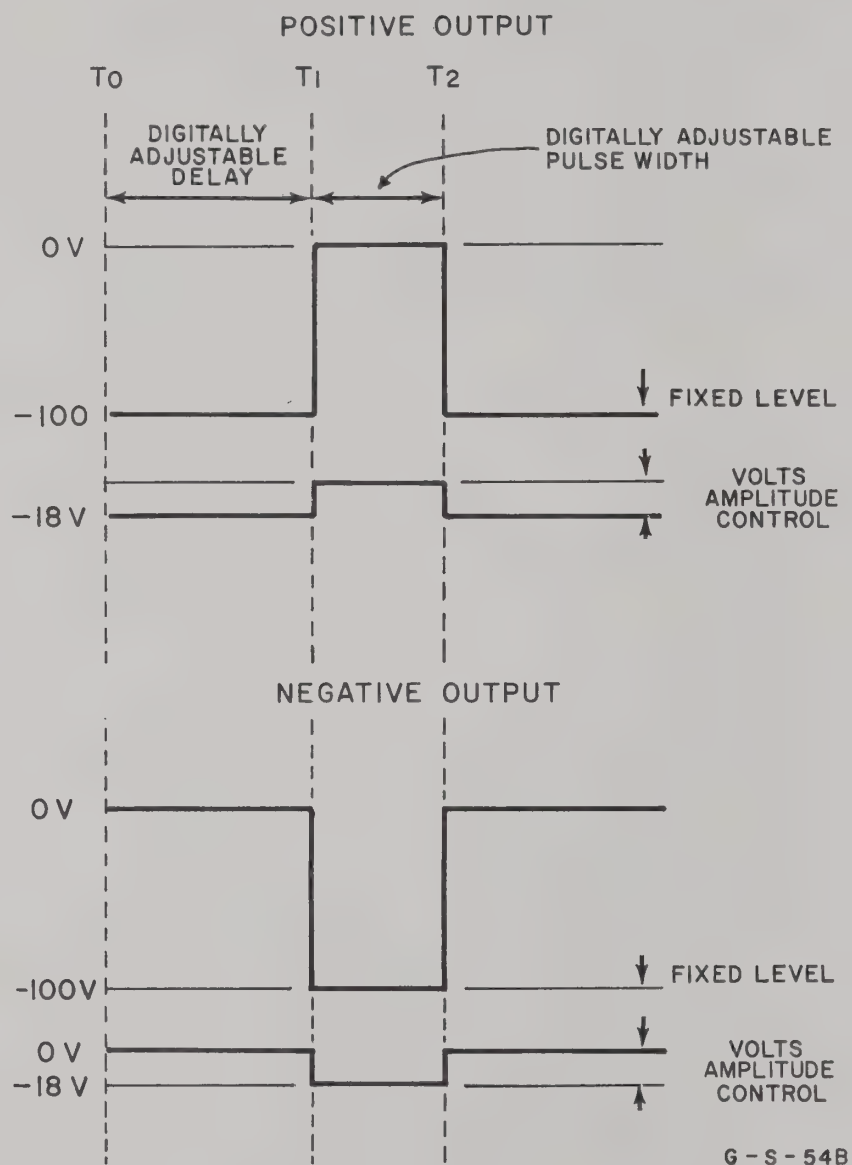


Figure 1-1. Digital Pulse Duration Unit Output Characteristics

SECTION I

GENERAL INFORMATION

1-1 INTRODUCTION

The Φ Model 219C plug-in unit operates in conjunction with the Digital Delay Generator 218A. The unit delivers two concurrent output pulses of opposite polarity. The time delay setting of the Model 218A (T_1 and T_2) determine the beginning and the end of the pulse. In mode $T_0 - T_1$ the pulse duration is digitally controlled with the pulse starting at T_0 and ending at T_1 . In mode $T_1 - T_2$ the pulse is digitally delayed until T_1 . The pulse duration is digitally controlled with the pulse starting at T_1 and ending at T_2 .

The output impedance of the two pulses is individually selectable. With output switch in position 90Ω the output pulse amplitude is 18 volts nominal (into open circuit). With switch in position 500Ω the output pulse amplitude is 100 volts nominal (into open circuit).

The fast rise and decay time of the output pulse (better than $0.03 \mu\text{sec}$) combined with the high out-

put power make the 219C plug-in unit useful for pulsing radar, other microwave systems, gating circuits, etc.

1-2 CONNECTION TO MODEL 218A

All connections of the Φ Model 219C Pulse Duration Generator to the Φ Model 218A are made through a plug-jack combination by inserting the 219C into the opening provided in the 218A.

1-3 219C AS SEPARATE PULSE GENERATOR

The 219C Pulse Duration Generator can be operated as an independent pulse generator, by supplying externally trigger pulses, marking the beginning and the end of the duration of the output pulse. Most available laboratory power supplies are able to provide the necessary ac- and dc voltages. The mating plug necessary for these external connections is listed in Section V, Table of Replaceable Parts.

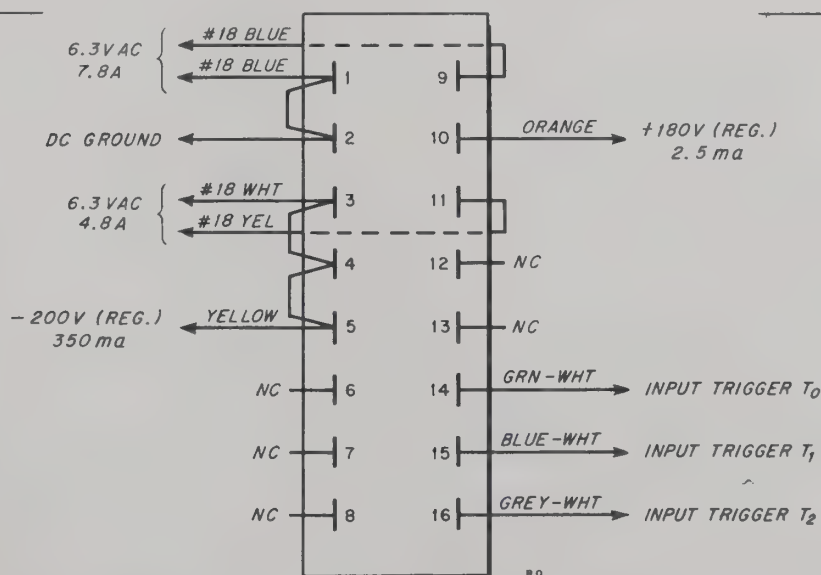
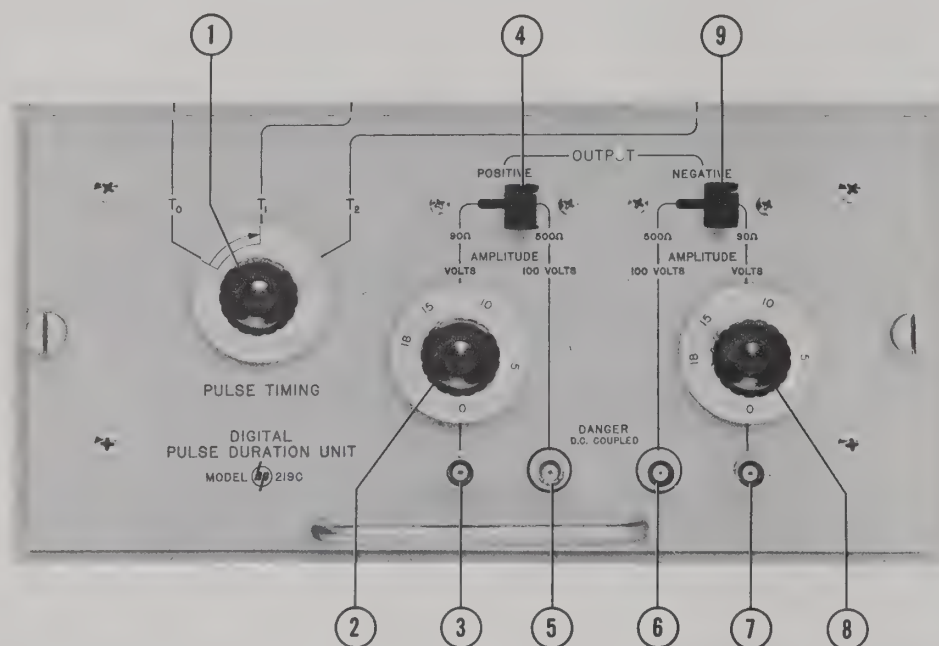


Figure 1-2. Connections to External Supply

219C OPERATING PROCEDURE



1. Select PULSE TIMING, indicating the time of the leading and trailing edge of the output pulse. If time sequence is reversed (i.e. if in position T_1 - T_2 the time T_2 occurs before time T_1) the polarity of the output pulse will be reversed.
2. Select AMPLITUDE of positive, 90 ohm output pulse.
3. Output of POSITIVE PULSE, 90 ohm source impedance.
4. Select source impedance of POSITIVE PULSE, 90 ohm or 500 ohms.
5. Output of POSITIVE PULSE, 500 ohm source impedance.
6. Output of NEGATIVE PULSE, 500 ohm source impedance.
7. Output of NEGATIVE PULSE, 90 ohm source impedance.
8. Select AMPLITUDE of negative, 90 ohm output pulse.
9. Select source impedance of NEGATIVE PULSE, 90 ohm or 500 ohm.

Figure 2-1.

SECTION II OPERATION

2-1 OPERATING PROCEDURES

The operating procedures given below supplement those given in the 218A Operating and Servicing Manual. The function of the various controls and switches is explained in Figure 2-1.

2-2 DC-COUPLED OUTPUT

CAUTION: Both 500-ohm outputs (positive and negative) are dc coupled at a level of -100 volts. A positive-going pulse starts at approximately -90 to -100 volts and reaches 0 volt at its peak value (open circuit voltage). The negative-going pulse starts at 0 volt and reaches -90 volts minimum (open circuit voltage) at its peak.

NOTE

The 0 volt level of both output pulses is obtained by cutting off the corresponding power amplifier tubes. Even with the tubes in cutoff, there is still

a small current flowing which develops a voltage across the common load resistor (500 ohms) of approximately 1 volt maximum.

In applications where the output of the 219C is dc coupled (gating circuit, etc.) this fact has to be taken into consideration.

2-3 APPLICATION

A number of applications for the Model 218A and its companion plug-in units are discussed in the 218A Operating and Servicing Manual.

The fast rise and decay time of the output pulse (within 0.03 μ sec) and the possibility to digitally time the duration of the pulse, make the 219C an ideal source for precisely timed gating pulses.

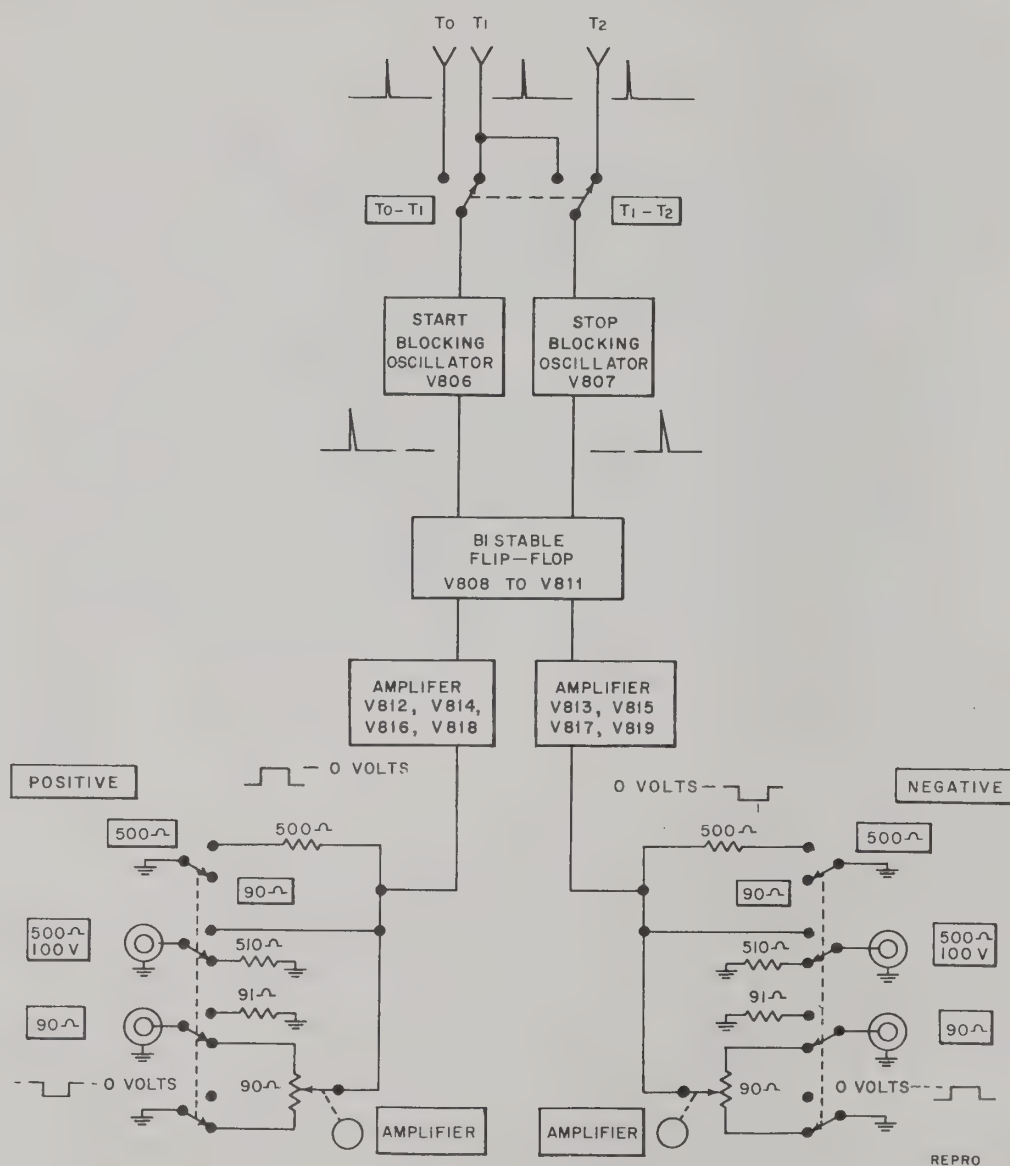


Figure 3-1. Block Diagram Model 219C

SECTION III

THEORY OF OPERATION

3-1 BLOCK DIAGRAM

The main part of the 219C unit is a bistable multi-vibrator (Flip-Flop) with the start and stop time digitally controlled by trigger pulses of the 218A. Figure 3-1 shows the complete block diagram of the 219C. There are two identical input sections (disregarding the time difference of the two trigger pulses) and two identical output sections (disregarding the polarity of the output pulses).

3-2 CIRCUIT DESCRIPTION

The complete circuit diagram of the 219C is shown in Figure 4-5. The description that follows refers also to the simplified block diagram of Figure 3-2.

Pulse timing switch S801 selects the start and stop timing of the output pulse. Assume switch S801 in position $T_1 - T_2$. Before start-trigger pulse T_1 triggers blocking oscillator V806, tubes V809 and

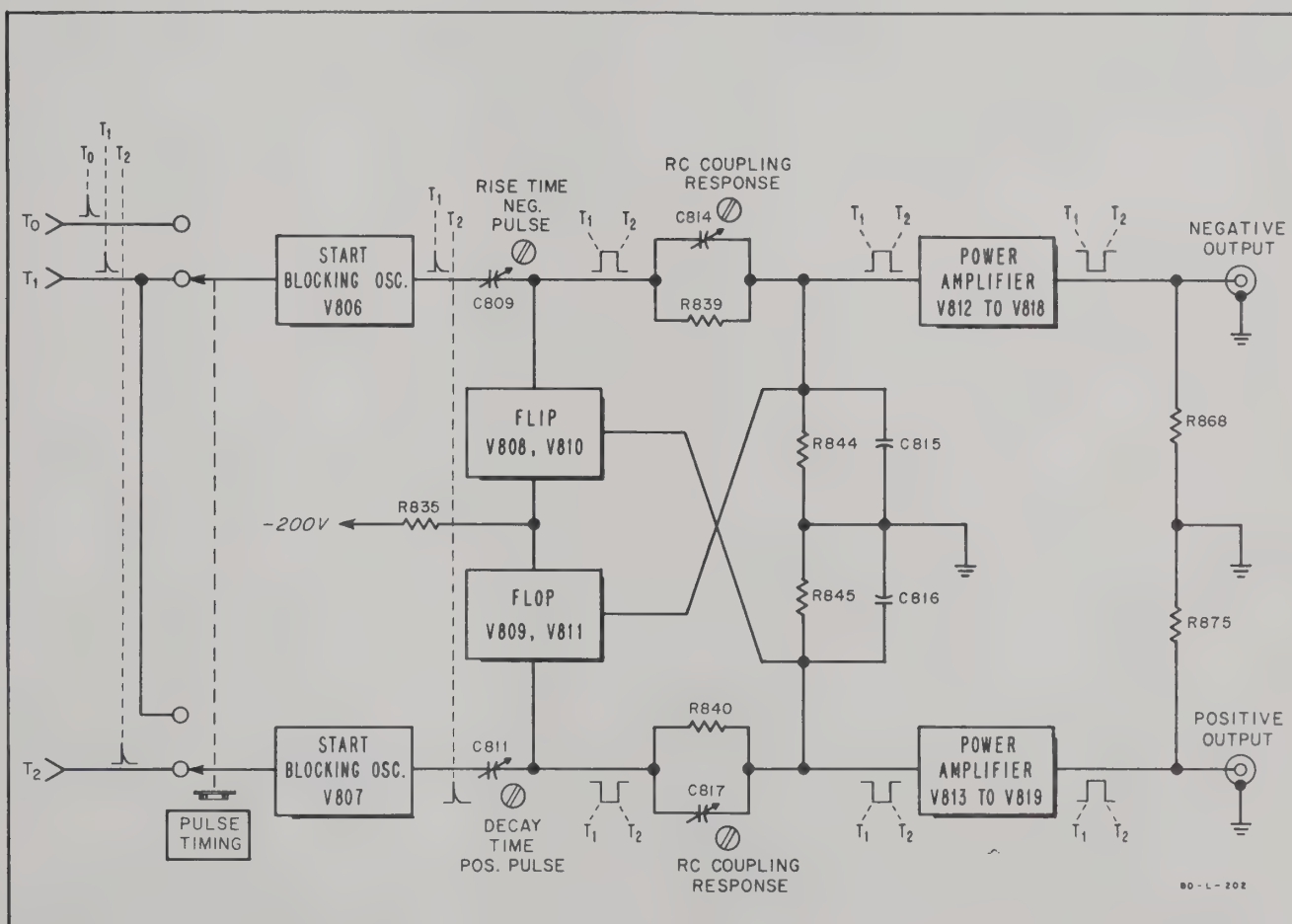


Figure 3-2. Simplified Block Diagram

V811 of the bistable multivibrator (Flip-Flop) are cut off where as V808 and V810 are conducting. At the output of V806 the trigger pulse T_1 appears amplified with improved rise time. The trigger pulse passes through diode CR801 and RC-coupling section (R839, C814 and C820) driving V809 and V811 into conduction. The voltage drop of plate 6 of V809 and V811 is coupled through the RC-coupling section (R840, C817 and C821) to V808 and V810, putting the two tubes into cutoff. Plate 6 of V808 and V810 rise sharply, thus providing the beginning of the positive driving pulse of the output amplifier (V812, V814, V816 and V818 operating in parallel). The end of the positive driving pulse is initiated by the stop trigger pulse T_2 , supplied by the stop blocking oscillator V807 at T_2 . Stop trigger pulse T_2 drives tube V808 and V810 into conduction. The voltage drop of plate 6 of V808 and V810 is coupled to V809 and V811, cutting the two tubes off.

The POSITIVE (NEGATIVE) output of the multivibrator is amplified (four tubes operating in parallel). The output of this power amplifier stage delivers 200 ma short circuit current. With switch in position 500 Ω the source impedance is 500 ohms and the open circuit voltage -100 volts nominal.

In position 90 Ω the output impedance is 90 ohms and the open circuit voltage variable from 0-18 volts nominal. The output jacks not used are terminated in their characteristic impedance.

The rise time of the leading edge of the negative output pulse is controlled by capacitor C809. Capacitor C811 controls the trailing edge of the positive output pulse. C820 and C821 are adjusted for a flat RC-coupling response (see Figure 3-2).

It can be seen, that if start trigger pulse T_1 occurs after stop trigger pulse T_2 (selected time delay T_1 longer than delay time T_2) the polarity of the output pulses will be reversed.

3-3 POWER SUPPLY REGULATOR

Five additional series regulator tubes are located on the 219C circuit board. They are operated by a control signal from the -200 volt regulated supply and thus increase the available current of the -200 volt supply. Additional current is needed primarily for the power amplifier tubes in the 219C.


SECTION IV MAINTENANCE

4-1 INTRODUCTION

This section contains information for servicing and adjusting the 219C Digital Pulse Duration Unit.

4-2 TEST EQUIPMENT

The following test equipment is needed to service the 219C:

- 1) High Frequency Oscilloscope, frequency response dc-30 mc such as Tektronix 541/545.
- 2) DC Vacuum Tube Voltmeter, with at least 100 megohm input impedance. Accuracy ± 1 volt.  Model 412A or equivalent.

4-3 ADJUSTMENTS

The 219C Digital Pulse Duration Unit requires four trimmer adjustments for proper operation.

The first two adjustments set the capacity compensation of the RC-coupling network connecting the output of the multivibrator to the input of the power amplifier.

The second two adjustments set the rise time of the leading edge of the positive output pulse and the trailing edge of the negative output pulse.

NOTE

For definition of pulse terms see Model 218A Operating and Servicing Manual, Section III.

Instrument Setup for Adjustments

All four adjustments are done with the same measurement setup as shown in Figure 4-2. For the settings of the various controls see also Fig. 4-1.

A. ADJUSTING FOR MINIMUM PULSE DROOP

Minimum pulse droop is obtained, by adjusting C817 and C814 for a flat base line, as indicated by Table 4-1, steps A and B. Set repetition rate and time delays as indicated, and observe output pulse on oscilloscope (use 90 ohm output, terminated with 90 ohms oscilloscope dc coupled).

B. ADJUSTMENT OF RISE AND DECAY TIME

Capacitor C809 is adjusted for maximum rise time without overshoot of the negative output pulse. The residual dip following the leading edge is due to the finite switching time of the Flip-Flop stage, and cannot be compensated completely (Table 4-1 step C).

Capacitor C811 is adjusted for maximum decay time without overshoot of the positive output pulse. Again there will be a residual dip, following the trailing edge, which cannot be compensated completely due to the finite switching time of the Flip-Flop stage (Table 4-1 step D).

4-4 TROUBLE SHOOTING

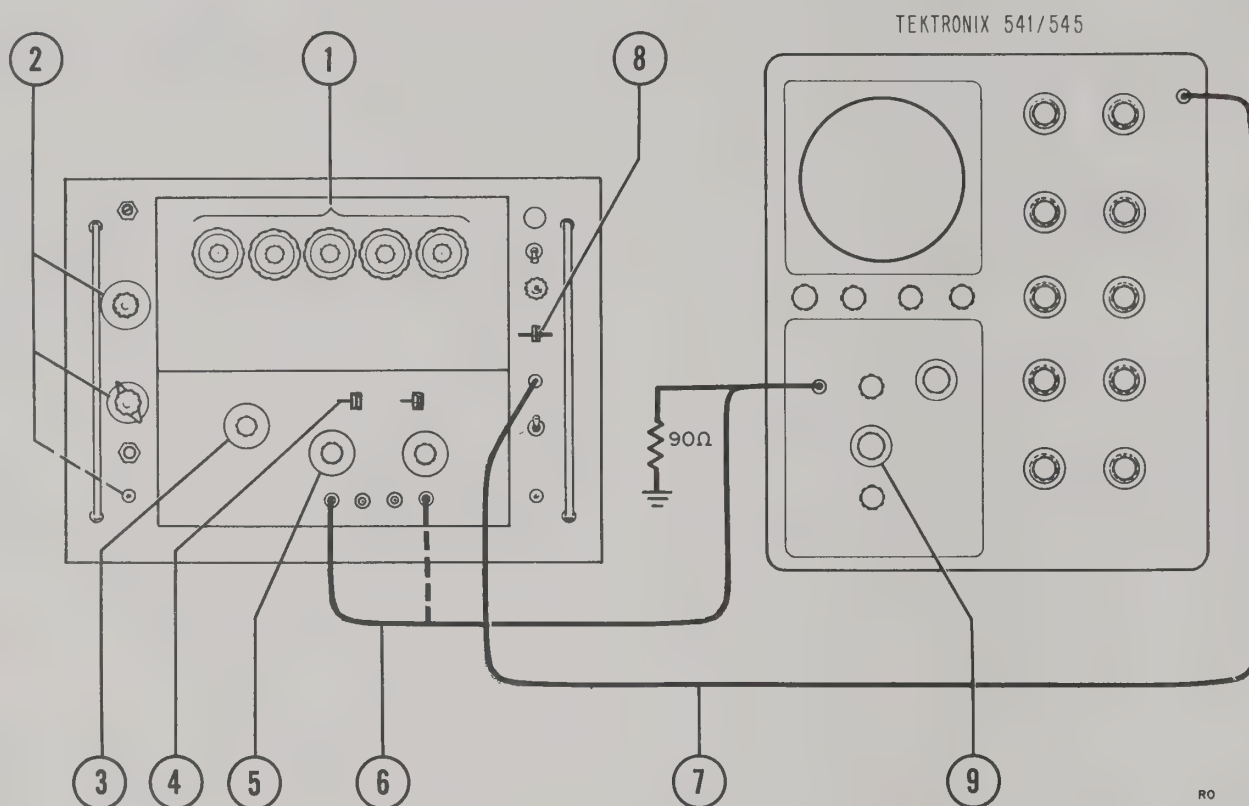
The 219C unit is most conveniently checked for troubles by using the signal tracing method. There are two identical input and output circuits dis-regarding the polarity of the output pulse.

The trouble localization chart of Figure 4-2 leads systematically through the circuit, indicating the approximate signal amplitude and referring to components possibly causing the trouble symptom.

For trouble shooting of the 219C use setup of Figure 4-1 with the following alterations:

- (1) Set T_1 to 0001.0 μ sec and T_2 to 0003.0 μ sec.
- (8) Set selector switch to T_0 .

MEASUREMENT SETUP FOR ADJUSTMENTS



1. Select delay time T_1 and T_2 .
2. Set Repetition Rate (internal or external).
3. Select PULSE TIMING.
4. Select OUTPUT IMPEDANCE for POSITIVE (NEGATIVE) OUTPUT pulse.
5. Select AMPLITUDE of POSITIVE (NEGATIVE) OUTPUT pulse.
6. Connect $90\ \Omega$ OUTPUT with 90 ohm cable (terminated in 90 ohms) to VERTICAL INPUT of oscilloscope.
7. Connect SYNC OUTPUT of 218A to EXT. SYNC. INPUT of oscilloscope.
8. Set SYNC OUTPUT selector to T_0 .
9. Set VERTICAL INPUT SENSITIVITY to 10 volts/cm.

Figure 4-1

- (9) Set SWEEP TIME to 1 $\mu\text{sec}/\text{cm}$.
- (5) Connect oscilloscope probe to VERTICAL INPUT and check the points indicated on Fig. 4-2.

The chart Figure 4-2 is read as follows:

- 1) Start in upper left corner. Perform check as indicated in box.
- 2) If check proves positive proceed to the right and perform next check.
- 3) If check proves negative proceed downward and perform check as outlined in box.

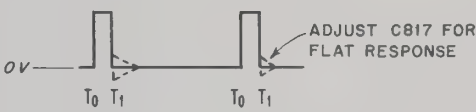
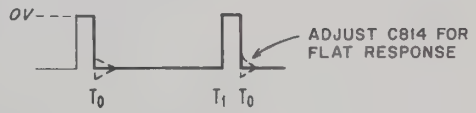


- 4) When trouble symptom has been removed, recheck initial check (here check 1) and then proceed to the right.

Diode Replacement:

Replacement of diodes is not critical. Observe polarity and correct diode type when making a replacement. The diodes are color coded and identified as shown:



TABLE 4-1. ADJUSTMENT PROCEDURE FOR 219C

Step	218A Setting	Observe	Waveform
A	Frequency = 1000 cps T_1 and T_2 = 100.0 μsec Pulse Timing: $T_0 - T_1$ Sync: T_0 Sweep: 500 $\mu\text{sec}/\text{cm}$	Positive output pulse 90 ohms terminated with 90 ohms	
B	Frequency = 100 cps T_1 and T_2 = 2000 μsec Pulse Timing: $T_0 - T_1$ Sync: T_0 Sweep: 500 $\mu\text{sec}/\text{cm}$	Negative output pulse 90 ohms terminated with 90 ohms	
C	Frequency = 10,000 cps T_1 and T_2 = 1 μsec Pulse Timing: $T_0 - T_1$ Sync: T_0 Sweep: 0.5 $\mu\text{sec}/\text{cm}$	Negative output pulse 90 ohms terminated with 90 ohms	
D	Frequency = 10,000 cps T_1 and T_2 = 1 μsec Pulse Timing: $T_0 - T_1$ Sync: T_0 Sweep: 0.5 $\mu\text{sec}/\text{cm}$	Positive output pulse 90 ohms terminated with 90 ohms	

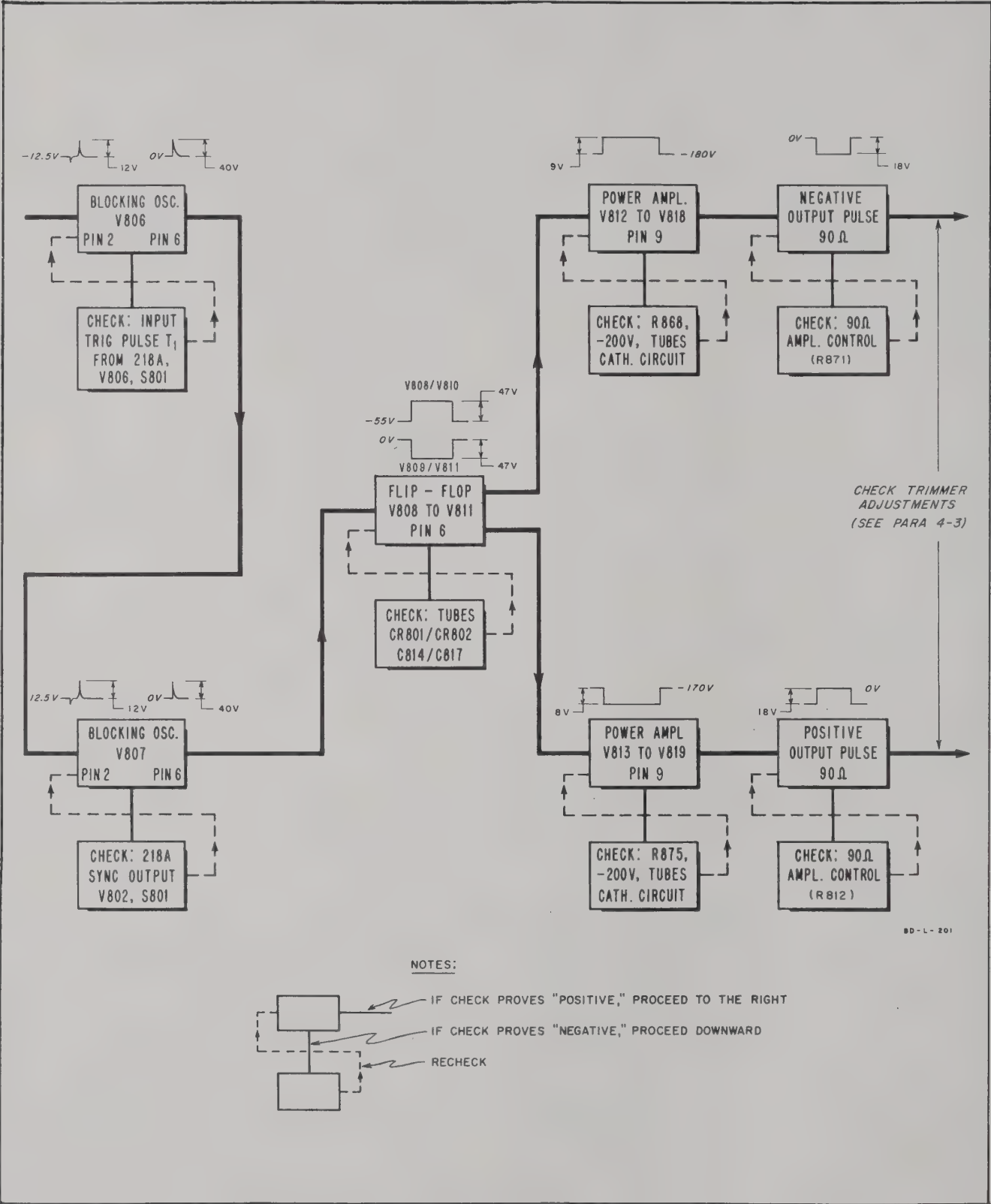


Figure 4-2. Trouble Localization Chart

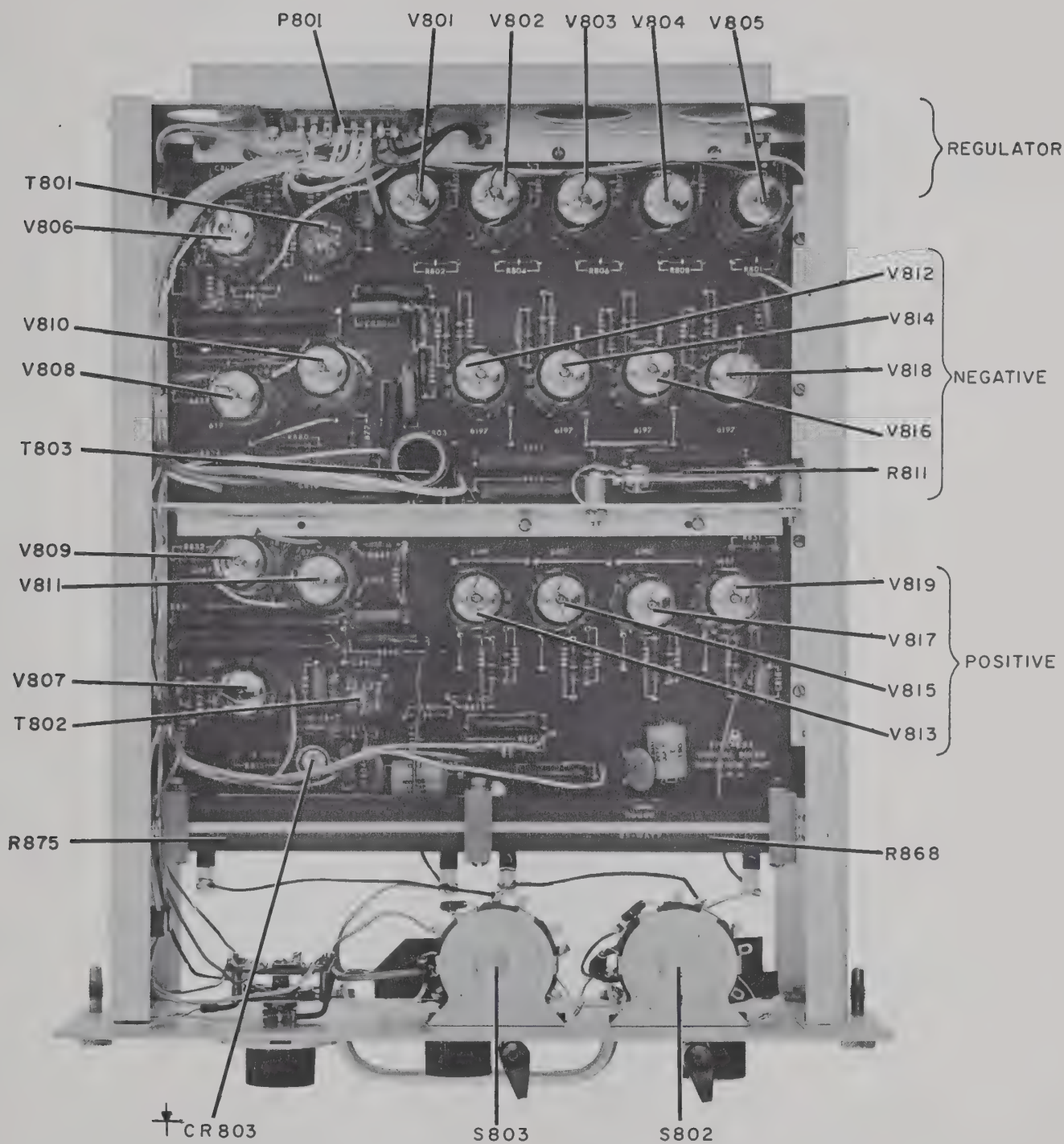


Figure 4-3. Top View of Model 219C

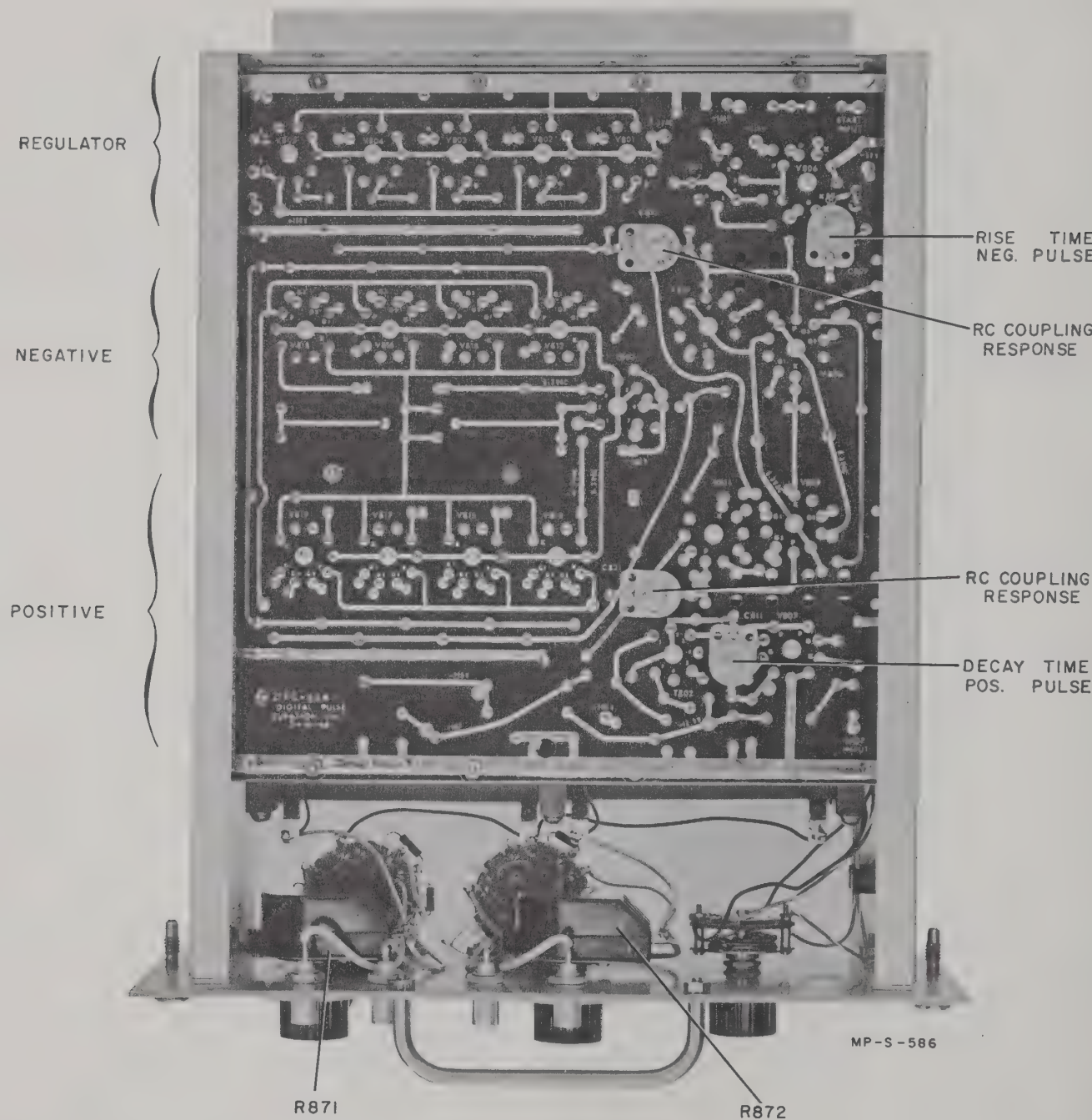
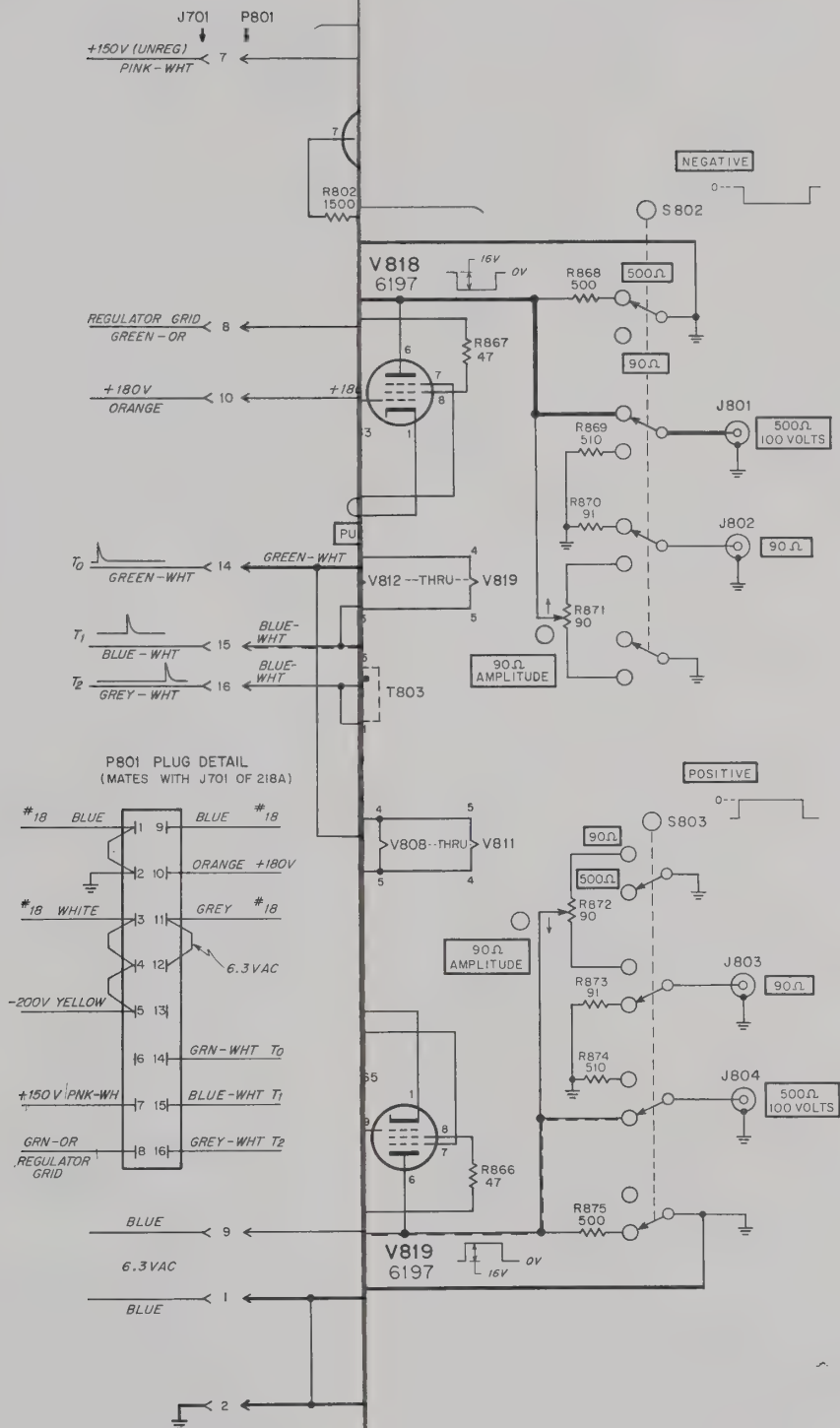


Figure 4-4. Bottom View of Model 219C



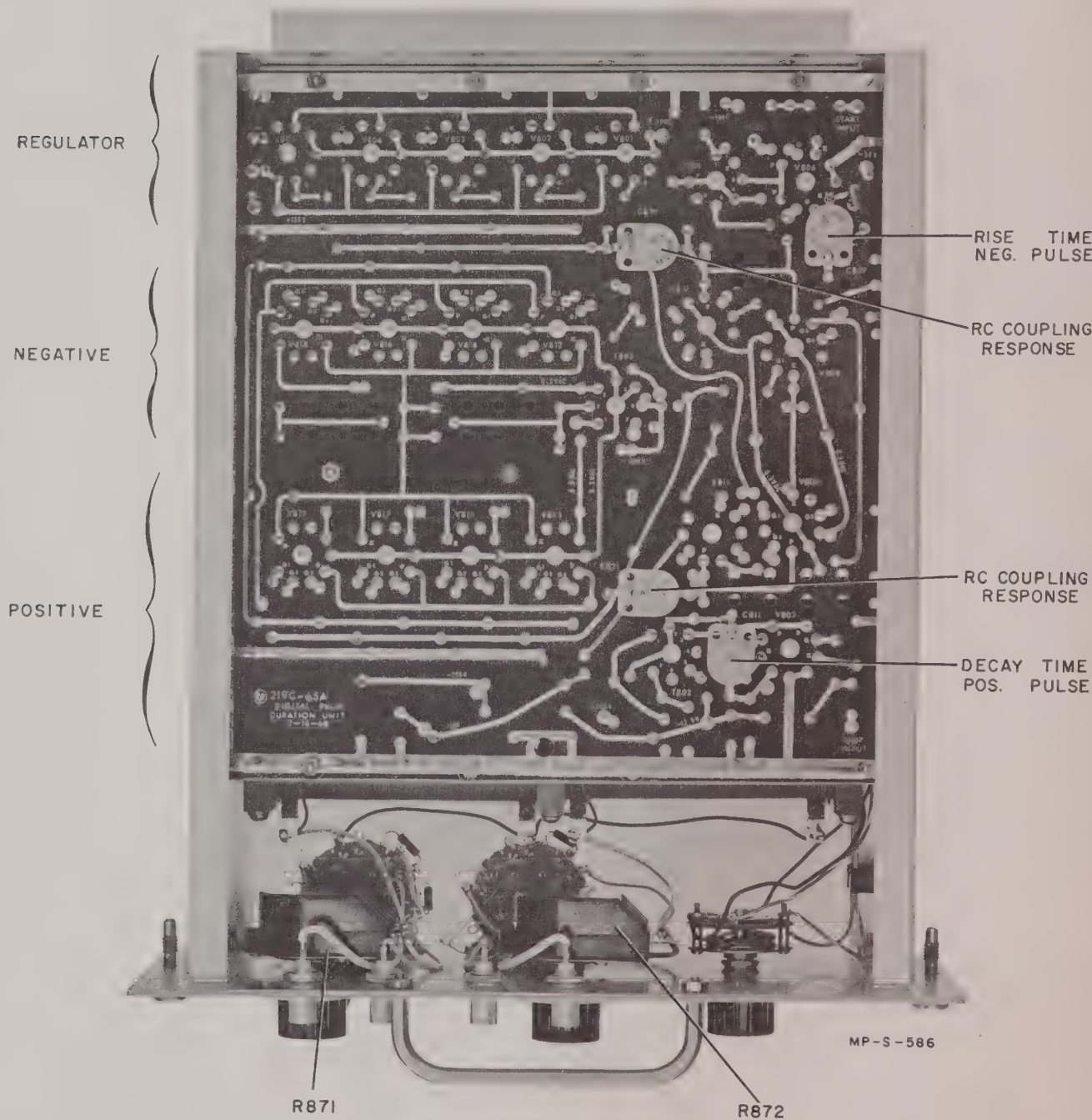
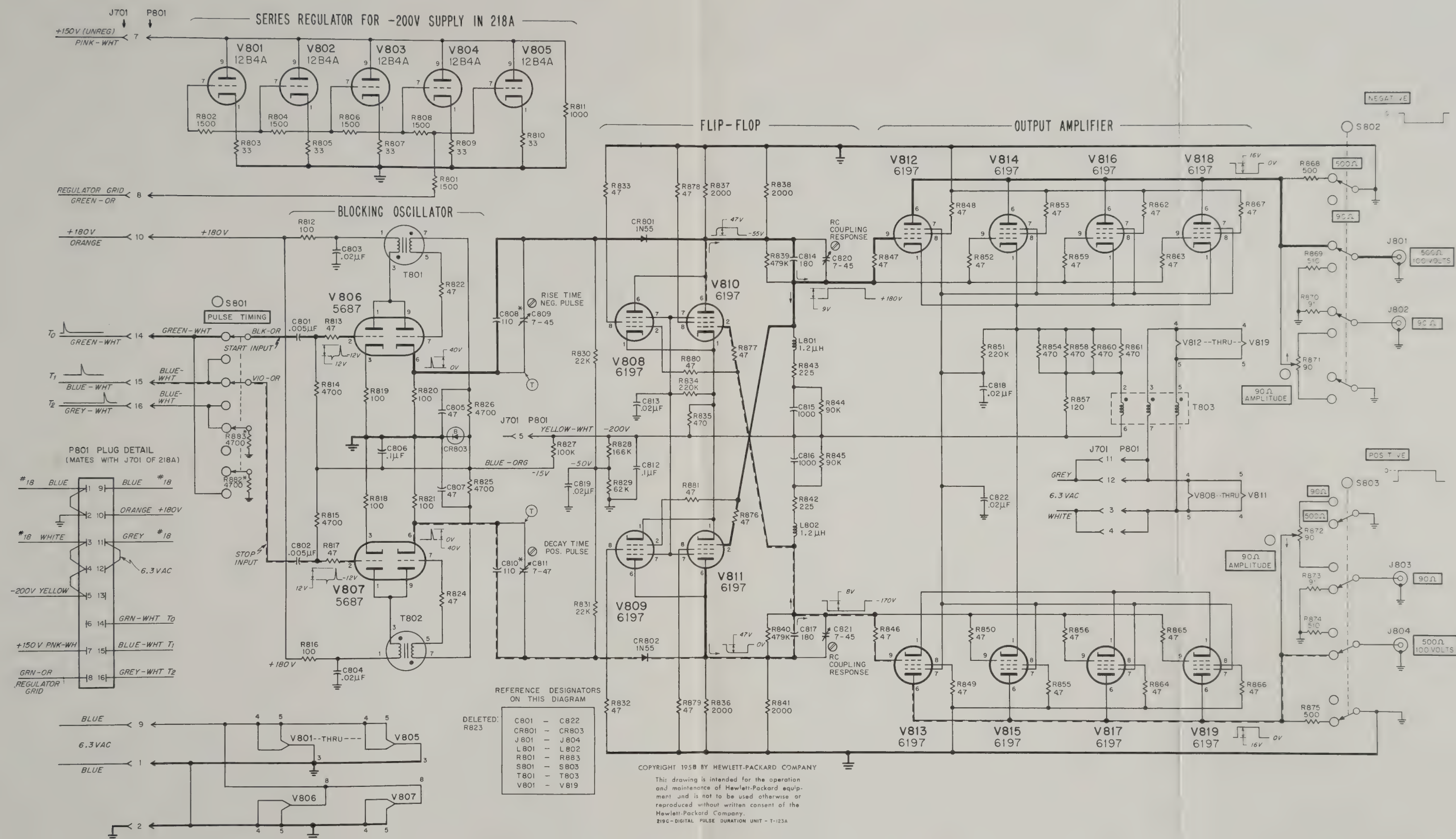


Figure 4-4. Bottom View of Model 219C



SECTION V

REPLACEABLE PARTS

5-1 INTRODUCTION

This section contains information for ordering replacement parts for the 219C Pulse Duration Generator.

Table 5-1 lists replaceable parts in alpha-numerical order of their reference designators. Detailed information on a part used more than once in the instrument is listed opposite the first reference designator applying to the part. Other reference designators applying to the same part refer to the initial designator. Miscellaneous parts are included at the end of the list. Detailed information includes the following:

- 1) Reference designator.
- 2) Full description of the part.
- 3) Manufacturer of the part in a five-digit code; see list of manufacturers in appendix.
- 4) Hewlett-Packard stock number.
- 5) Total quantity used in the instrument (TQ col).
- 6) Recommended spare quantity for complete maintenance during one year of isolated service (RS col).

Table 5-1. Replaceable Parts

5-2 ORDERING INFORMATION

To order a replacement part, address order or inquiry either to your authorized Hewlett-Packard sales representative or to

CUSTOMER SERVICE
Hewlett-Packard Company
395 Page Mill Road
Palo Alto, California

or, in Western Europe, to

Hewlett-Packard S. A.
Rue du Vieux Billard No. 1
Geneva, Switzerland


Specify the following information for each part:

- 1) Model and complete serial number of instrument.
- 2) Hewlett-Packard stock number.
- 3) Circuit reference designator.
- 4) Description.

To order a part not listed in table 5-1, give a complete description of the part and include its function and location.

Ckt Ref	Description	Mfr	hp Stock No.	TQ	RS		
C1 thru C800	Not assigned						
C801, 802	Capacitor: fixed, ceramic, 0.005 μ f, 500 vdcw	96095	0150-0014	2	1		
C803, 804	Capacitor: fixed, ceramic, 0.02 μ f + 80 -20%, 600 vdcw	91418	0150-0024	6	2		
C805	Capacitor: fixed, mica, 47 pf \pm 5%, 500 vdcw	76433	0140-0039	2	1		
C806	Capacitor: fixed, mylar, 0.1 μ f \pm 20%, 600 vdcw	09134	0170-0022	2	1		

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	 Stock No.	TQ*	RS*		
C807	Same as C805						
C803	Capacitor: fixed, mica, 110 pf $\pm 5\%$, 500 vdcw Optimum value selected at factory Average value shown	76433	0140-0036	2	1		
C809	Capacitor: variable, ceramic, 7-45 pf, 500 vdcw	72982	0130-0001	4	1		
C810	Same as C808						
C811	Same as C809						
C812	Same as C806						
C813	Same as C803						
C814	Capacitor: fixed, mica, 180 pf $\pm 10\%$, 500 vdcw	00853	0140-0023	2	1		
C815, 816	Capacitor: fixed, mica, 0.001 pf $\pm 1\%$, 500 vdcw	00853	0140-0099	2	1		
C817	Same as C814						
C818, 819	Same as C803						
C820, 821	Same as C809						
C822	Same as C803						
CR1 thru CR800	Not assigned						
CR801, 802	Diode, germanium: 1N55A	08792	1910-0003	2	2		
CR803	Diode, breakdown	28480	G-31G-15H	1	1		
J1 thru J800	Not assigned						
J801 thru J804	Connector, female: BNC, type UG1094/U	91737	1250-0083	4	1		
L1 thru L800	Not assigned						
L801, 802	Inductor: 1.2 μ h $\pm 10\%$, 4 W	99848	9140-0046	2	1		
P1 thru P800	Not assigned						

* See introduction to this section

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	Stock No.	TQ*	RS*		
P801	Connector, male: 16 pin	02660	1251-0006	1	1		
R1 thru R800	Not assigned						
R801, 802	Resistor: fixed, composition, 1500 ohms $\pm 10\%$, 1/2 W	01121	0687-1521	5	2		
R803	Resistor: fixed, composition, 33 ohms $\pm 10\%$, 1/2 W	01121	0687-3301	5	2		
R804	Same as R801						
R805	Same as R803						
R806	Same as R801						
R807	Same as R803						
R808	Same as R801						
R809, 810	Same as R803						
R811	Resistor: fixed, wirewound, 1000 ohms $\pm 5\%$, 40 W	94310	0818-0014	1	1		
R812	Resistor: fixed, composition, 100 ohms $\pm 10\%$, 1/2 W	01121	0687-1011	6	2		
R813	Resistor: fixed, composition, 47 ohms $\pm 10\%$, 1/2 W	01121	0687-4701	28	6		
R814, 815	Resistor: fixed, composition, 4700 ohms $\pm 10\%$, 1/2 W	01121	0687-4721	6	2		
R816	Same as R812						
R817	Same as R813						
R818 thru R821	Same as R812						
R822	Same as R813						
R823	Not assigned						
R824	Same as R813						
R825,	Same as R814						
R827	Resistor: fixed, composition, 100,000 ohms $\pm 10\%$, 1 W Optimum value selected at factory. Average value shown.	01121	0690-1041	1	1		

* See introduction to this section

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	Ⓢ Stock No.	TQ *	RS *		
R828	Resistor: fixed, deposited carbon, 166,000 ohms $\pm 1\%$, 1 W	19701	0730-0076	1	1		
R829	Resistor: fixed, deposited carbon, 62,000 ohms $\pm 1\%$, 1 W	19701	0730-0055	1	1		
R830, 831	Resistor: fixed, composition, 22,000 ohms $\pm 10\%$, 1/2 W	01121	0687-2231	2	1		
R832, 833	Same as R813						
R834	Resistor: fixed, composition, 220,000 ohms $\pm 10\%$, 1/2 W	01121	0687-2241	2	1		
R835	Resistor: fixed, metal film, 470 ohms $\pm 10\%$, 4 W	07115	0771-0002	5	2		
R836 thru R838	Resistor: fixed, metal film, 2000 ohms $\pm 1\%$, 2 W	07115	0763-0001	4	1		
R839, 840	Resistor: fixed, deposited carbon, 479,000 ohms $\pm 1\%$, 1 W	19701	0730-0091	2	1		
R841	Same as R836						
R842, 843	Resistor: fixed, deposited carbon, 225 ohms $\pm 1\%$, 1/2 W	19701	0727-0060	2	1		
R844, 845	Resistor: fixed, deposited carbon, 90,000 ohms $\pm 1\%$, 1 W	19701	0730-0064	2	1		
R846 thru R850	Same as R813						
R851	Same as R834						
R852, 853	Same as R813						
R854	Same as R835						
R855, 856	Same as R813						
R857	Resistor: fixed, composition, 120 ohms $\pm 10\%$, 1 W	01121	0690-1211	1	1		
R858	Same as R835						
R859	Same as R813						
R860, 861	Same as R835						

* See introduction to this section

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	Ⓢ Stock No.	TQ*	RS*		
R862 thru R867	Same as R813						
R868	Resistor: fixed, metal film, 500 ohms $\pm 2\%$, 25 W	07115	0778-0001	2	1		
R869	Resistor: fixed, composition, 510 ohms $\pm 5\%$, 1/2 W	01121	0686-5115	2	1		
R870	Resistor: fixed, composition, 91 ohms $\pm 5\%$, 1/2 W	01121	0686-9105	2	1		
R871, 872	Resistor: variable, composition, linear taper, 90 ohms $\pm 10\%$, 5 W	01121	2100-0176	2	1		
R873	Same as R870						
R874	Same as R869						
R875	Same as R868						
R876 thru R881	Same as R813						
R882, 883	Same as R814 Optimum value selected at factory Average value shown						
S1 thru S800	Not assigned						
S801	Switch, rotary: DPDT, 2 position, 1 section	76854	3100-0177	1	1		
S802, 803	Switch, lever: 5 pole, 2 position,	37942	3100-0176	2	1		
T1 thru T800	Not assigned						
T801, 802	Transformer, pulse	28480	219B-60B	2	1		
T803A, B, C	Transformer, trifilar wound	28480	211A-60A	1	1		
V1 thru V800	Not assigned						
V801 thru V805	Tube, electron: 12B4A	80131	1921-0010	5	5		
V806, 807	Tube, electron: 7119 or 5687	80131	1932-0016 1932-0002	2	2		

* See introduction to this section

Table 5-1. Replaceable Parts (Cont'd)

Ckt Ref	Description	Mfr *	Ⓢ Stock No.	TQ*	RS*		
V803 thru V819	Tube, electron: 6197	80131	1923-0005	12	12		
	MISCELLANEOUS						
	Knob: AMPLITUDE PULSE TIMING	80131	G-74H	2	0		
	Knob: POSITIVE OUTPUT NEGATIVE OUTPUT	80131	G-74AA	2	0		
	Screw, captive	95264	0570-0032	2	0		

* See introduction to this section

APPENDIX

CODE LIST OF MANUFACTURERS (Sheet 1 of 2)

The following code numbers are from the Federal Supply Code for Manufacturers Cataloging Handbooks H4-1 (Name to Code) and H4-2 (Code to Name) and their latest supplements. The date of revision and the date of the supplements used appear at the bottom of each page. Alphabetical codes have been arbitrarily assigned to suppliers not appearing in the H4 handbooks.

CODE NO.	MANUFACTURER	ADDRESS	CODE NO.	MANUFACTURER	ADDRESS	CODE NO.	MANUFACTURER	ADDRESS
00334	Humidial Co.	Colton, Calif.	08358	Burgess Battery Co.	Niagara Falls, Ontario, Canada	65092	Weston Inst. Div. of Daystrom, Inc.	Newark, N.J.
00335	Westrex Corp.	New York, N.Y.						
00373	Garlock Packing Co., Electronic Products Div.	Camden, N.J.	08717	Sloan Company	Burbank, Calif.	66346	Wollensak Optical Co.	Rochester, N.Y.
00656	Aerovox Corp.	New Bedford, Mass.	08718	Cannon Electric Co. Phoenix Div.	Phoenix, Ariz.	70119	Advance Electric and Relay Co.	Burbank, Calif.
00779	Amp, Inc.	Harrisburg, Pa.	08792	CBS Electronics Semiconductor Operations, Div. of C.B.S. Inc.	Lowell, Mass.	70276	Allen Mfg. Co.	Hartford, Conn.
00781	Aircraft Radio Corp.	Boonton, N.J.				70309	Allied Control Co., Inc.	New York, N.Y.
00853	Sangamo Electric Co., Cap. Div.	Marion, Ill.	09134	Texas Capacitor Co.	Houston, Texas	70485	Atlantic India Rubber Works, Inc.	Chicago, Ill.
00866	Goe Engineering Co.	Los Angeles, Calif.	09250	Electro Assemblies, Inc.	Chicago, Ill.	70563	Amperite Co., Inc.	New York, N.Y.
00891	Carl E. Holmes Corp.	Los Angeles, Calif.	09569	Mallory Battery Co. of Canada, Ltd.	Toronto, Ontario, Canada	70903	Belden Mfg. Co.	Chicago, Ill.
01121	Allen Bradley Co.	Milwaukee, Wis.	10411	Ti-Tal, Inc.	Berkeley, Calif.	70998	Bird Electronic Corp.	Cleveland, Ohio
01255	Litton Industries, Inc.	Beverly Hills, Calif.	10646	Carborundum Co.	Niagara Falls, N.Y.	71002	Birnbach Radio Co.	New York, N.Y.
01281	Pacific Semiconductors, Inc.	Culver City, Calif.	11236	CTS of Berne, Inc.	Berne, Ind.	71218	Bud Radio Inc.	Cleveland, Ohio
01295	Texas Instruments, Inc. Semiconductor Components Div.	Dallas, Texas	11237	Chicago Telephone of California, Inc.	So. Pasadena, Calif.	71286	Camloc Fastener Corp.	Paramus, N.J.
01349	The Alliance Mfg. Co.	Alliance, Ohio	11264	Dymec, Inc.	Palo Alto, Calif.	71313	Allen D. Cardwell Electronic Prod. Corp.	Plainville, Conn.
01561	Chassi-Trak Corp.	Indianapolis, Ind.	12697	Clarostat Mfg. Co.	Dover, N.H.	71400	Bussmann Fuse Div. of McGraw- Edison Co.	St. Louis, Mo.
01961	Pulse Engineering Co.	Santa Clara, Calif.	14655	Cornell Dubilier Elec. Corp.	So. Plainfield, N.J.	71450	CTS Corp.	Elkhart, Ind.
02114	Ferroxcube Corp. of America	Saugerties, N.Y.	15909	The Daven Co.	Livingston, N.J.	71468	Cannon Electric Co.	Los Angeles, Calif.
02286	Cole Mfg. Co.	Palo Alto, Calif.	16758	Delco Radio Div. of G. M. Corp.	Kokomo, Ind.	71471	Cinema Engineering Co.	Burbank, Calif.
02660	Amphenol Electronics Corp.	Chicago, Ill.	18873	E. I. DuPont and Co., Inc.	Wilmington, Del.	71482	C. P. Clare & Co.	Chicago, Ill.
02735	Radio Corp. of America Semiconductor and Materials Div.	Somerville, N.J.	19315	Eclipse Pioneer, Div. of Bendix Aviation Corp.	Teterboro, N.J.	71590	Centralab Div. of Globe Union Inc.	Milwaukee, Wis.
02777	Hopkins Engineering Co.	San Fernando, Calif.	19500	Thomas A. Edison Industries, Div. of McGraw-Edison Co.	West Orange, N.J.	71700	The Cornish Wire Co.	New York, N.Y.
03508	G.E. Semiconductor Products Dept.	Syracuse, N.Y.	19701	Electra Manufacturing Co.	Kansas City, Mo.	71744	Chicago Miniature Lamp Works	Chicago, Ill.
03705	Apex Machine & Tool Co.	Dayton, Ohio	20183	Electronic Tube Corp.	Philadelphia, Pa.	71753	A. O. Smith Corp., Crowley Div.	West Orange, N.J.
03797	Eldema Corp.	El Monte, Calif.	21520	Fansteel Metallurgical Corp.	No. Chicago, Ill.	71785	Cinch Mfg. Corp.	Chicago, Ill.
03877	Transitron Electronic Corp.	Wakefield, Mass.	21335	The Fafnir Bearing Co.	New Britain, Conn.	71984	Dow Corning Corp.	Midland, Mich.
03954	Air Marine Motors, Inc.	Los Angeles, Calif.	21964	Fed. Telephone and Radio Corp.	Clifton, N.J.	72136	Electro Motive Mfg. Co., Inc.	Willimantic, Conn.
04009	Arrow, Hart and Hegeman Elect. Co.	Hartford, Conn.	24446	General Electric Co.	Schenectady, N.Y.	72354	John E. Fast & Co.	Chicago, Ill.
04062	Elmenco Products Co.	New York, N.Y.	24455	G. E., Lamp Division	Nela Park, Cleveland, Ohio	72619	Dialight Corp.	Brooklyn, N.Y.
04222	Hi-Q Division of Aerovox	Myrtle Beach, S.C.	24655	General Radio Co.	West Concord, Mass.	72656	General Ceramics Corp.	Keasbey, N.J.
04651	Special Tube Operations of Sylvania Electronic Systems	Mountain View, Calif.	26462	Grobet File Co. of America, Inc.	Carlstadt, N.J.	72758	Girard-Hopkins	Oakland, Calif.
04713	Motorola, Inc., Semiconductor Prod. Div.	Phoenix, Arizona	26992	Hamilton Watch Co.	Lancaster, Pa.	72765	Drake Mfg. Co.	Chicago, Ill.
04732	Filttron Co., Inc. Western Division	Culver City, Calif.	28480	Hewlett-Packard Co.	Palo Alto, Calif.	72825	Hugh H. Eby Inc.	Philadelphia, Pa.
04777	Automatic Electric Sales Corp.	Northlake, Ill.	33173	G. E. Receiving Tube Dept.	Owensboro, Ky.	72928	Gudeman Co.	Chicago, Ill.
05006	Twentieth Century Plastics, Inc.	Los Angeles, Calif.	35434	Lectrohm Inc.	Chicago, Ill.	72982	Erie Resistor Corp.	Erie, Pa.
05277	Westinghouse Electric Corp., Semi-Conductor Dept.	Youngwood, Pa.	37942	P. R. Mallory & Co., Inc.	Indianapolis, Ind.	73061	Hansen Mfg. Co., Inc.	Princeton, Ind.
05593	Illumintron Engineering Co.	Sunnyvale, Calif.	39543	Mechanical Industries Prod. Co.	Akron, Ohio	73138	Helipot Div. of Beckman Instruments, Inc.	Fullerton, Calif.
05624	Barber Colman Co.	Rockford, Ill.	40920	Miniature Precision Bearings, Inc.	Keene, N.H.	73293	Hughes Products Div. of Hughes Aircraft Co.	Newport Beach, Calif.
05783	Stewart Engineering Co.	Soquel, Calif.	42190	Muter Co.	Chicago, Ill.	73445	Amperex Electronic Co., Div. of North American Phillips Co., Inc.	Hicksville, N.Y.
06004	The Bassick Co.	Bridgeport, Conn.	43990	C. A. Norgren Co.	Englewood, Colo.	73506	Bradley Semiconductor Corp.	New Haven, Conn.
06812	Torrington Mfg. Co., West. Div.	Van Nuys, Calif.	44655	Ohmite Mfg. Co.	Skokie, Ill.	73559	Carling Electric, Inc.	Hartford, Conn.
07115	Corning Glass Works Electronic Components Dept.	Bradford, Pa.	47904	Polaroid Corp.	Cambridge, Mass.	73682	George K. Garrett Co., Inc.	Philadelphia, Pa.
07126	Digitran Co.	Pasadena, Calif.	48620	Precision Thermometer and Inst. Co.	Philadelphia, Pa.	73743	Fischer Special Mfg. Co.	Cincinnati, Ohio
07137	Transistor Electronics Corp.	Minneapolis, Minn.	49956	Raytheon Mfg. Co.	Waltham, Mass.	73793	The General Industries Co.	Elyria, Ohio
07138	Westinghouse Electric Corp. Electronic Tube Div.	Elmira, N.Y.	54294	Shallcross Mfg. Co.	Selma, N.C.	73905	Jennings Radio Mfg. Co.	San Jose, Calif.
07261	Avnet Corp.	Los Angeles, Calif.	55026	Simpson Electric Co.	Chicago, Ill.	74455	J. H. Winns, and Sons	Winchester, Mass.
07263	Fairchild Semiconductor Corp.	Mountain View, Calif.	55933	Sonotone Corp.	Elmsford, N.Y.	74861	Industrial Condenser Corp.	Chicago, Ill.
07933	Rheem Semiconductor Corp.	Mountain View, Calif.	55938	Sorenson & Co., Inc.	So. Norwalk, Conn.	74868	Industrial Products Co.	Danbury, Conn.
07980	Boonton Radio Corp.	Boonton, N.J.	56137	Spaulding Fibre Co., Inc.	Tonawanda, N.Y.	74970	E. F. Johnson Co.	Waseca, Minn.
08145	U.S. Engineering Co.	Los Angeles, Calif.	56289	Sprague Electric Co.	North Adams, Mass.	75042	International Resistance Co.	Philadelphia, Pa.
			59446	Telex, Inc.	St. Paul, Minn.	75173	Jones, Howard B., Division of Cinch Mfg. Corp.	Chicago, Ill.
			61775	Union Switch and Signal, Div. of Westinghouse Air Brake Co.	Pittsburgh, Pa.	75378	James Knights Co.	Sandwich, Ill.
			62119	Universal Electric Co.	Owosso, Mich.	75382	Kulka Electric Mfg. Co., Inc.	Mt. Vernon, N.Y.
			64959	Western Electric Co., Inc.	New York, N.Y.	75818	Lenz Electric Mfg. Co.	Chicago, Ill.
						75915	Littelfuse Inc.	Des Plaines, Ill.

APPENDIX

CODE LIST OF MANUFACTURERS (Sheet 2 of 2)

CODE NO.	MANUFACTURER	ADDRESS	CODE NO.	MANUFACTURER	ADDRESS	CODE NO.	MANUFACTURER	ADDRESS
76005	Lord Mfg. Co.	Erie, Pa.	83298	Bendix Corp., Red Bank Div.	Red Bank, N.J.	96341	Microwave Associates, Inc.	Burlington, Mass.
76210	C. W. Marwedel	San Francisco, Calif.	83594	Burroughs Corp., Electronic Tube Div.	Plainfield, N.J.	96501	Excel Transformer Co.	Oakland, Calif.
76433	Micamold Electronic Mfg. Corp.	Brooklyn, N.Y.	83777	Model Eng. and Mfg., Inc.	Huntington, Ind.	97539	Automatic and Precision Mfg. Co.	Yonkers, N.Y.
76487	James Millen Mfg. Co., Inc.	Malden, Mass.	83821	Loyd Scruggs Co.	Festus, Mo.	97966	CBS Electronics, Div. of C.B.S., Inc.	Danvers, Mass.
76530	Monadnock Mills	San Leandro, Calif.	84171	Arco Electronics, Inc.	New York, N.Y.	98141	Axel Brothers Inc.	Jamaica, N.Y.
76545	Mueller Electric Co.	Cleveland, Ohio	84396	A. J. Glesener Co., Inc.	San Francisco, Calif.	98220	Francis L. Mosley	Pasadena, Calif.
76854	Oak Manufacturing Co.	Chicago, Ill.	84411	Good All Electric Mfg. Co.	Ogallala, Neb.	98278	Microdot, Inc.	So. Pasadena, Calif.
77068	Bendix Corp., Bendix Pacific Div.	No. Hollywood, Calif.	84970	Sarkes Tarzian, Inc.	Bloomington, Ind.	98291	Sealectro Corp.	New Rochelle, N.Y.
77221	Phaoston Instrument and Electronic Co.	South Pasadena, Calif.	85474	R. M. Bracamonte & Co.	San Francisco, Calif.	98405	Carad Corp.	Redwood City, Calif.
77342	Potter and Brumfield, Inc.	Princeton, Ind.	85660	Koiled Kords, Inc.	New Haven, Conn.	98734	Palo Alto Engineering Co., Inc.	Palo Alto, Calif.
77630	Radio Condenser Co.	Camden, N.J.	85911	Seamless Rubber Co.	Chicago, Ill.	98925	Clevite Transistor Prod. Div. of Clevite Corp.	Waltham, Mass.
77634	Radio Essentials Inc.	Mt. Vernon, N.Y.	86684	Radio Corp. of America, RCA Electron Tube Div.	Harrison, N.J.	98978	International Electronic Research Corp.	Burbank, Calif.
77638	Radio Receptor Co., Inc.	Brooklyn, N.Y.	87473	Western Fibrous Glass Products Co.	San Francisco, Calif.	99109	Columbia Technical Corp.	New York, N.Y.
77764	Resistance Products Co.	Harrisburg, Pa.	88140	Cutler-Hammer, Inc.	Lincoln, Ill.	99313	Varian Associates	Palo Alto, Calif.
78283	Signal Indicator Corp.	New York, N.Y.	89473	General Electric Distributing Corp.	Schenectady, N.Y.	99515	Marshall Industries, Electron Products Division	Pasadena, Calif.
78471	Tilley Mfg. Co.	San Francisco, Calif.	90179	U.S. Rubber Co., Mechanical Goods Div.	Passaic, N.J.	99707	Control Switch Division, Controls Co. of America	El Segundo, Calif.
78488	Stackpole Carbon Co.	St. Marys, Pa.	90970	Bearing Engineering Co.	San Francisco, Calif.	99800	Delevan Electronics Corp.	East Aurora, N.Y.
78553	Tinnerman Products, Inc.	Cleveland, Ohio	91418	Radio Materials Co.	Chicago, Ill.	99821	North Hills Electric Co.	Great Neck, L.I., N.Y.
78790	Transformer Engineers	Pasadena, Calif.	91506	Augat Brothers, Inc.	Attleboro, Mass.	99848	Wilco Corporation	Indianapolis, Ind.
78947	Ucinite Co.	Newtonville, Mass.	91637	Dale Products, Inc.	Columbus, Neb.	99934	Renbrandt, Inc.	Boston, Mass.
79142	Veeder Root, Inc.	Hartford, Conn.	91662	Elco Corp.	Philadelphia, Pa.	99942	Hoffman Semiconductor Div. of Hoffman Electronics, Corp.	Evanston, Ill.
79251	Wenco Mfg. Co.	Chicago, Ill.	91737	Gremar Mfg. Co., Inc.	Wakefield, Mass.	99957	Technology Instruments Corp. of Calif.	No. Hollywood, Calif.
79963	Zierick Mfg. Corp.	New Rochelle, N.Y.	91827	K F Development Co.	Redwood City, Calif.			
80031	Mepeco Division of Sessions Clock Co.	Morristown, N.J.	91929	Micro-Switch Div. of Minneapolis Honeywell Regulator Co.	Freeport, Ill.			
80130	Times Facsimile Corp.	New York, N.Y.	92196	Universal Metal Products, Inc.	Bassett Puente, Calif.			
80131	Electronic Industries Association Any brand tube meeting EIA standards	Washington, D.C.	93332	Sylvania Electric Prod. Inc., Semiconductor Div.	Woburn, Mass.			
80248	Oxford Electric Corp.	Chicago, Ill.	93369	Robbins and Myers, Inc.	New York, N.Y.			
80411	Acro Manufacturing Co.	Columbus, Ohio	93410	Stevens Mfg. Co., Inc.	Mansfield, Ohio			
80486	All Star Products Inc.	Defiance, Ohio	93983	Insuline-Van Norman Ind., Inc. Electronic Division	Manchester, N.H.			
80583	Hammerlund Co., Inc.	New York, N.Y.	94144	Raytheon Mfg. Co., Receiving Tube Div.	Quincy, Mass.			
80640	Stevens, Arnold, Co., Inc.	Boston, Mass.	94145	Raytheon Mfg. Co., Semi- conductor Div.	Newton, Mass.			
81030	International Instruments, Inc.	New Haven, Conn.	94148	Scientific Radio Products, Inc.	Loveland, Colo.			
81415	Wilkor Products, Inc.	Cleveland, Ohio	94154	Tung-Sol Electric, Inc.	Newark, N.J.			
81453	Raytheon Mfg. Co., Industrial Tube Division	Quincy, Mass.	94197	Curtiss-Wright Corp., Electronics Div.	Carlstadt, N.J.			
81483	International Rectifier Corp.	El Segundo, Calif.	94310	Tru Ohm Prod. Div. of Model Engineering and Mfg. Co.	Chicago, Ill.			
81860	Barry Controls, Inc.	Watertown, Mass.	95236	Allies Products Corp.	Miami, Fla.			
82042	Carter Parts Co.	Skokie, Ill.	95238	Continental Connector Corp.	Woodside, N.Y.			
82142	Jeffers Electronics Division of Speer Carbon Co.	Du Bois, Pa.	95263	Leecraft Mfg. Co., Inc.	New York, N.Y.			
82170	Allen B. DuMont Labs., Inc.	Clifton, N.J.	95264	Lerco Electronics, Inc.	Burbank, Calif.			
82209	Maguire Industries, Inc.	Greenwich, Conn.	95265	National Coil Co.	Sheridan, Wyo.			
82219	Sylvania Electric Prod. Inc., Electronic Tube Div.	Emporium, Pa.	95354	Methode Mfg. Co.	Chicago, Ill.			
82376	Astron Co.	East Newark, N.J.	95987	Weckesser Co.	Chicago, Ill.			
82389	Switchcraft, Inc.	Chicago, Ill.	96067	Huggins Laboratories	Sunnyvale, Calif.			
82647	Texas Instruments, Inc., Metals and Controls Div., Spencer Products	Attleboro, Mass.	96095	Hi-Q Division of Aerovox	Olean, N.Y.			
82866	Research Products Corp.	Madison, Wis.	96296	Solar Manufacturing Co.	Los Angeles, Calif.			
82893	Vector Electronic Co.	Glendale, Calif.	96330	Carlton Screw Co.	Chicago, Ill.			
83148	Electro Cords Co.	Los Angeles, Calif.						
83186	Victory Engineering Corp.	Union, N.J.						

THE FOLLOWING H-P VENDORS HAVE NO NUMBER ASSIGNED IN THE LATEST SUPPLEMENT TO THE FEDERAL SUPPLY CODE FOR MANUFACTURERS HANDBOOK.

0000C	Connor Spring Mfg. Co.	San Francisco, Calif.
0000D	Connex Corp.	Oakland, Calif.
0000E	Fisher Switches, Inc.	San Francisco, Calif.
0000F	Malco Tool and Die	Los Angeles, Calif.
0000G	Microwave Engineering Co.	Palo Alto, Calif.
0000H	Philco Corp. (Lansdale Division)	Lansdale, Pa.
0000I	Telefunken (c/o American Elite)	New York, N.Y.
0000L	Winchester Electronics, Inc.	Santa Monica, Calif.
0000M	Western Coil Div. of Automatic Ind., Inc.	Redwood City, Calif.
0000N	Naum-Bros. Spring Co.	San Leandro, Calif.
0000P	Ty-Car Mfg. Co., Inc.	Holliston, Mass.
0000R	Metro Cap. Div., Metropolitan Telecommunications Corp.	Brooklyn, N.Y.
0000S	Moulton Electronics	San Carlos, Calif.
0000T	Texas Instruments, Inc. Metals and Controls Div.	Versailles, Ky.
0000U	Tower Mfg. Corp.	Providence, R.I.
0000V	Imperial Electronics, Inc.	Buena Park, Calif.


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WARRANTY

All our products are warranted against defects in materials and workmanship for one year from the date of shipment. Our obligation is limited to repairing or replacing products (except tubes) which prove to be defective during the warranty period. We are not liable for consequential damages.

For assistance of any kind, including help with instruments under warranty, contact your authorized  Sales Representative for instructions. Give full details of the difficulty and include the instrument model and serial numbers. Service data or shipping instructions will be promptly sent to you. There will be no charge for repair of instruments under warranty, *except transportation charges*. Estimates of charges for non-warranty or other service work will always be supplied, if requested, before work begins.


CLAIM FOR DAMAGE IN SHIPMENT

Your instrument should be inspected and tested as soon as it is received. The instrument is insured for safe delivery. If the instrument is damaged in any way or fails to operate properly, file a claim with the carrier or, if insured separately, with the insurance company.

SHIPPING

On receipt of shipping instructions, forward the instrument prepaid to the destination indicated. You may use the original shipping carton or any strong container. Wrap the instrument in heavy paper or a plastic bag and surround it with three or four inches of shock-absorbing material to cushion it firmly and prevent movement inside the container.

GENERAL

Your authorized  Sales Representative is ready to assist you in any situation, and you are always welcome to get directly in touch with Hewlett-Packard service departments:

CUSTOMER SERVICE

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